

V. CONCLUSIONS

1. The five runs made with CM&S catalysts resulted in wide variations in yield of liquid product.
2. The liquid yields did not show the same correlation with space velocity and catalyst particle size that was exhibited with magnetite and mill scale catalysts.
3. The best run, Number 59, had a C_3+ yield of approximately 9.0 lbs/MCF H_2+CO . The distinguishing features of the catalyst in Run 59 were:
 - a) The catalyst had previously been used in ammonia synthesis.

¹TDC-802-40-P and TDC-802-50-P

- b) It was essentially fully reduced when received at Montebello.
- c) No potassium carbonate was added to the catalyst as received.

REPORT PREPARED BY Signed: W. L. Slater

WLS -EW

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(WEK-WAMcM)-GK-WJC(2)-RWH-RLSr(2)-HDM(2)-duBE(2)
JCW-CEL
WMS

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