

**ATTACHMENT 12.**

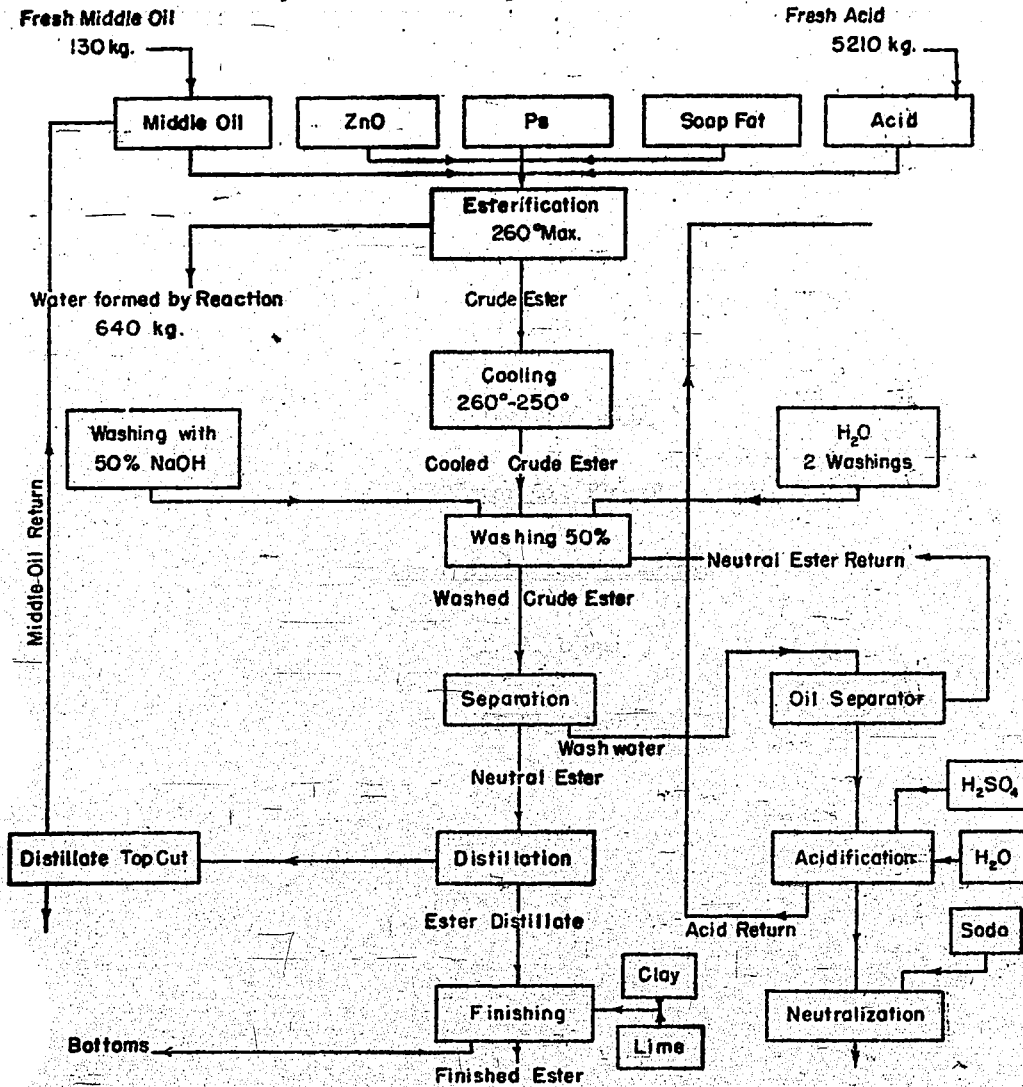
Order No. 52937

**Flow Diagram for Ester Oil Plant Me1016**

**Ester 426 1840 Metric Tons / Yr.**

**517 tons product in 15 hours of Operation**

Data by Wt. on Basis of Charge



**Note:** Provisions were also available for the production of Esters 515 (3360 metric tons/yr.), 504 (1310-3100 metric tons/yr.), and 623 (500 metric tons/yr.)