



Bei Längsnähten 13 ϕ Halbr. niete mit ca 40% Teilung. Bei Rundnähten 900 Nr. 72 Niete 13 ϕ .
 Bei Krümmer-Segmenten u. Stutzennähten - Niete 13 ϕ . ca 40% Teilung.
 Bei den Rundnähten der L-Flanschen werden die Niete mit Linsenkopf geschlagen.
 Die Rohre sind gasdicht zu nieten. Die Nietköpfe u. Blechkanten im Innern u. Äußeren der Rohre
 sind gasdicht zu verstemmen. Die Zahlen in \bigcirc sind mit weißer Farbe auf die Rohre zu schreiben.

Probendruck = 3000 $\frac{kg}{cm^2}$ WS.
 Anstrich: innen u. außen 7 $\frac{1}{2}$ Mennige.

Stück	Bezeichnung	Maß	Stück	Bezeichnung	Maß
100	Halbrundniete 13 ϕ 36	100	51	3413 B	37
400	" " " " " "	39	"	"	23
120	" " " " " "	38	"	"	8
3950	" " " " " "	37	"	"	219
1400	Halbrundniete 13 ϕ 36	36	51	3413 B	39
36	Flanschbolzen 12 ϕ 30	36	51	3413 B	35
36	Flanschbolzen 12 ϕ 30	36	51	3413 B	35
5	Flanschbolzen 12 ϕ 30	33	51	3413 B	167
19	Flanschbolzen 12 ϕ 30	32	51	3413 B	672
1	Blech 6 $\frac{1}{2}$ 1977 x 2910	31	51	3413 B	276
1	" " " " " "	30	"	"	272
1	" " " " " "	29	"	"	240
1	" " " " " "	28	"	"	72
1	" " " " " "	27	"	"	43
1	" " " " " "	26	"	"	149
1	" " " " " "	25	"	"	72
1	" " " " " "	24	"	"	177
2	" " " " " "	23	"	"	509
2	" " " " " "	22	"	"	509
4	" " " " " "	21	"	"	1003
2	" " " " " "	20	"	"	509
1	" " " " " "	19	"	"	130
1	" " " " " "	18	"	"	72
1	" " " " " "	17	"	"	63
1	" " " " " "	16	"	"	257
1	" " " " " "	15	"	"	365
1	" " " " " "	14	"	"	257
3	" " " " " "	13	"	"	784
3	" " " " " "	12	"	"	775
3	" " " " " "	11	"	"	724
7	" " " " " "	10	"	"	149
1	" " " " " "	9	"	"	72
1	" " " " " "	8	"	"	43
1	" " " " " "	7	"	"	110
1	" " " " " "	6	"	"	72
1	" " " " " "	5	"	"	43
1	" " " " " "	4	"	"	276
1	" " " " " "	3	"	"	58
1	" " " " " "	2	"	"	72
1	Blech 6 $\frac{1}{2}$ 661 x 2910	1	51	3413 B	63

Brabag-Böhlen. Bau 6. Tubö II.
 Turmreidigeranlage.
 Einzelteile zur neuen Betriebsrohrleitung. Blatt 2.
3A.41833.
BAMAG-MECUIN
 AKTIENGESELLSCHAFT BERLIN NW 87
 Neuer Betriebsrohrleitung nach Zep. 3A.407780.