

INDEX - TOM REEL 285  
 (Original Designation FIAT Reel J-281)  
 PB 74562  
 Documents taken from Henkel & Cie, Düsseldorf

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 2349-2400

Item  
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Activity Report No. 8, May-July 1935, Section 51, signed by Schnitzspahn. 51 pp. The report bears the general title "Changes in the presence of perchloric acid" and contains the following index of its contents:

A. Work carried out:

1. Preparation of iso-butylphenol. Page 2.
2. Preparation of iso-dodecyl-p-phenol chloride. Page 4.
3. Preparation of di-isobutyl-c-cresol. Page 5.
4. Preparation of di-isobutyl-p-phenol chloride. Page 7.
5. Investigation of the reaction of 1, 10 decanediol with p-phenol chloride. Page 9.
6. Experiments on the preparation of sty-dialeryl phenylpropylalcohol. (Patent example.) Page 10.
7. Preparation of dodecane. Page 11.
8. Chlorination of dodecyl-c-cresol and dodecyl-p-cresol. Page 11.
9. Investigation of reactions, substitution to "hydrolysis" using cresol and perchloric acid and preparation of "hydrolysis" to "hydrolysis." Page 12.
  - a. Hydrolysis of dodecyl.
  - b. Hydrolysis of p-cresol.
  - c. Hydrolysis of c-cresol.
  - d. Hydrolysis of sty-dialeryl phenylpropylalcohol. Page 12, 13.
10. Investigation of "hydrolysis" of dodecyl-p-cresol. Page 14.
11. Investigation of "hydrolysis" of dodecyl-c-cresol. Page 14.

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Activity Report No. 9, Aug.-Oct. 1935, Section 51, signed by Schnitzspahn. 16 pp.

The following index of the contents of the report appears on the first page:

A. Work carried out:

1. Preparation and yield of "Saptenol" 531. (See Zwischenbericht of Sept. 14 and Sept. 27, 1935).
2. Soapstock-whale oil fatty acid distillation. (See Zwischenbericht of Sept. 20, 1935).
3. Determination of the corrosion resistance of copper in the preparation of "Saptenol." Page 2.
4. Treatment of crack gasöl, distillation and condensation. Page 5.
5. Treatment of crack gasöl with perchloric acid. Page 7.
6. Treatment of Deuring crack gasoline with perchloric acid. Page 8.
7. Treatment of Deuring crack gasoline with perchloric acid and xylol. Page 8.

(Items 1 and 2 in Group A are not included in report.)

B. Current work:

1. Preparation of perhydra-dicresylmethanedicarbolic acid ester.
2. Investigation of the unsaturated part of "Saptol", preparation of "Saptol" esters, adhesive substances and inhibitor-phenolic products. Page 11.
3. Synthesis of "Saptol" and "Saptol" from Deuring crack gasoline.

Items 1 and 2 in Group B are not included in report. The results of the sulfur content and desulfurization of "Saptol" are reported on page 11.

Activity Report No. 10, Feb.-April 1936, Section 51, signed by Schnitzspahn. 15 pp.

The following index of the contents of the report appears on the first page:

A. Work carried out:

1. Synthesis of "Saptol" (See Zwischenbericht of Jan. 21, 1936).

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2. Paraffin oxidation. Experiments on the control of results obtained in Item 1. Page 2.
3. Oxidation of hard paraffin. Page 11.
4. Treatment of cooling liquid. (See Zwischenbericht of May 6, 1936.)

(Items 1 and 4 are not included in report.)

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Activity Report No. 12, May-June 1936, Section 51, signed by Schnitzspahn. 35 pp.

The following index of the contents of the report appears on the first page:

1. Treatment of the cooling liquids of the paraffin oxidation carried out by Dr. Mannes and from the operation tests in Witten. Page 2.
2. Investigation of extraction gatsch. Page 14.
3. Investigation of the determination of the hydroxyl number of oxy acids according to the work of Dr. Hintermaier. Page 15.
4. Investigation of the determination of the ester number in paraffin acids. Page 16.
5. Tests on the de-hydroxylation of paraffin acids. Page 19.
6. Hydrogenation of paraffin oxidation products:
  - a. Oxides. Page 22
  - b. Acids. Page 26
7. Chlorination of gatsch and conversion of the chlorination products. Page 31.
8. Treatment of whale oil according to the specifications of Dr. Ittner, Chief Chemist of Celgata, U.S.A. Page 37.
9. Preparation of *p*-n-oleoyl-cyclohexanol. Page 34.

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Activity Report, Jan.-March 1937, Section 51, signed by Helles. 14 pp.

The following index of the contents of the report appears on the first page:

1. Ferritides:
  - a. Ferritide, page 7.
  - b. Ferritide for the solvent distillation. Page 7.
  - c. Ferritide for the same. Page 7.
  - d. Ferritide, page 7.
  - e. Preparation of ferritide according to Mann. (See Appl. 211787 of H. Mann). (See also diagram and graph attached.) Page 11.
2. Ferritide (water glass). Ferritide for distillation. Page 11.

<u>Frames</u>	<u>Item</u>	
2480-2488	102	<p>Activity Report, April-June 1937, Section 51, signed by Weldes. 9 pp.</p> <p>The following index of the contents of the report appears on the first page:</p> <ol style="list-style-type: none"> <li>1. Peroxides: <ol style="list-style-type: none"> <li>a. Percarbonates. Page 2.</li> <li>b. Persulfate electrolysis. Page 4.</li> <li>c. Schmidt distillation. (Germ. Pat. Appl. S108,069.) Page 3.</li> <li>d. Cooling liquid for plants. Page 6.</li> <li>e. Perborate electrolysis. Page 8.</li> </ol> </li> <li>2. Water glass: <ol style="list-style-type: none"> <li>a. "Trax" colors. Page 9.</li> <li>b. Metal silicate. Page 9.</li> </ol> </li> </ol>
2489-2498	103	<p>Activity Report, July-Sept. 1937, Section 51, signed by Weldes. 9 pp.</p> <p>The following index of the contents of the report appears on the first page:</p> <ol style="list-style-type: none"> <li>1. Peroxides: <ol style="list-style-type: none"> <li>a. Percarbonates. (One graph attached.) Page 2.</li> <li>b. Schmidt distillation. (Germ. Pat. Appl. Sch 107,364.) Page 5.</li> <li>c. "Haftax" anodes. Page 9.</li> </ol> </li> <li>2. Sugar reduction. Page 9.</li> </ol>
2499-2507	104	<p>Activity Report, Oct.-Dec. 1937, Section 51, signed by Weldes. 9 pp.</p> <p>The following index of the contents of the report appears on the first page:</p> <ol style="list-style-type: none"> <li>1. Peroxides: <ol style="list-style-type: none"> <li>a. Percarbonates. Page 2.</li> <li>b. Schmidt distillation. Page 6.</li> <li>c. Obtaining peroxides over azo compounds. Page 6.</li> </ol> </li> <li>2. Sugar reduction. Page 6.</li> </ol>
2508-2517	105	<p>Activity Report, July-Dec. 1938, Section 51, signed by Weldes. 8 pp.</p> <p>Report includes the following:</p> <ol style="list-style-type: none"> <li>1. Persulfate electrolysis: <ol style="list-style-type: none"> <li>a. Diaphragms. Page 1.</li> <li>b. Schmidt electrolyzer. Page 1.</li> <li>c. Diaphragm electrode according to Schmidt, Germ. Pat. Appl. Sch 114,710. (One diagr. attached.) Page 2.</li> <li>d. Electrolyte measurement. (One graph attached.) Page 2.</li> </ol> </li> </ol>

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2. Percarbonates. Page 4.
3. Perborates:
  - a. Determination of heat of crystallization. Page 5.
  - b. Perborate preparation process. Page 5.
4. Working up of used nickel catalyst. Page 7.
5. Electrolytic soap-splitting. Page 8.

2518-2526

Activity Report, Jan.-March 1938, Section 51, signed by Weldes. 9 pp.

Report includes the following:

1. Operation tests in Section 45/6. Page 1.
2. Laboratory experiments:
  - a. Purification of electrolytes. Page 2.
  - b. Electrolysis with Schmidt electrolytes. Page 4.
  - c. Diaphragm tests. Page 6.
  - d. Substitute material for "Koroseal." Page 9.

2527-2532

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Activity Report, Jan.-March 1939, Section 51, signed by Weldes. 6 pp.

Report includes the following:

1. Persulfate electrolysis:
  - a. Diaphragm--"Spül" cathode according to Schmidt. Page 1.
  - b. Schmidt installation in Section 45/6. Page 1.
2. Percarbonates:
  - a. Improvement of stability. Page 2.
  - b. Preparation of percarbonates according to SCHMIDT. Page 6.
3. Electrolytic soap-splitting. (See Special Report of April 4, 1939.) Page 6.

(Item 2 not included in report.)

2533-2546

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Activity Report, July-Sept. 1939, Section 51, signed by Weldes. 11 pp.

Report includes the following:

1. Boron minerals. Page 1.
2. Percarbonates (electrolytic preparation):
  - a. Operation tests in Section 45/6. Page 1.
  - b. Laboratory tests. (One graph, two tables included.) Page 2.
3. Persulfate electrolysis:
  - a. Diaphragm cell according to Schmidt. (One graph included.) Page 7.

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- b. Diaphragm tests.. (Four photos included.)  
Page 8.
4. Electrolytic purification. Page 9.
5. Change of "Omag" into triphosphate. (See report of Sept. 29, 1939.) Page 11.
- 2547-2555 108 Activity Report, Oct.-Dec. 1939; Section 51, signed by Weldes. 9 pp.  
Report includes the following:
1. Change of pyro into ortho phosphate:
    - a. Laboratory tests for the "Omag" hydrolysis. Page 1.
    - b. Operation tests in the "Omag" oven of Section 53. Page 1.
  2. Percarbonate preparation:
    - a. From barium peroxide. Page 2.
    - b. From  $\text{Na}_2\text{O}_2$ . Page 3.
  3. Diaphragms for persulfate electrolysis. Page 7.
  4. Schmidt installation in Section 45/6. Page 8.
  5. Sodium silicate (water glass):
    - a. "Krisit" investigations for Section 50. Page 8.
    - b. Solubility of solid water glass in water. Page 8.
    - c. Water glass for camouflage. (See notice of Dec. 29, 1939.) Page 9.
- 2556-2573 109 Activity Report, Jan.-March 1940, Section 51, signed by Weldes. 17 pp.  
Report includes the following:
1. Percarbonates:
    - a. Laboratory tests. (One large table included.) Page 1.
    - b. Operation tests in Section 45/7. (One large table and one graph included.) Page 2.
  2. Persulfate electrolysis:
    - a. Diaphragm tests. Page 11.
    - b. Acid purification. Page 14.
    - c. Schmidt installation. Page 14.
  3. Peric acid. Page 13.
  4. Millwashing. Page 15.
  5. Water glass filtration. Page 15.
  6. Patent objections. Page 14.

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Activity Report, April-July 1940, Section 51,  
signed by Weldes. 12 pp.

Report includes the following:

1. Percarbonates:
  - a. Operation tests. Page 2.
  - b. DEGUSSA process. Page 2.
2. Persulfates--electrolysis, diaphragms.  
Page 3.
3. Hydrogen peroxide:
  - a. Concentration of H<sub>2</sub>O solutions.  
Page 3.
  - b. Hydrogen peroxide formation from H<sub>2</sub>  
and O<sub>2</sub> gas mixtures by electrical dis-  
charge. Page 4.
4. Borax purification. Page 5.
5. Water glass section. Page 6.
6. Sodium chlorite. Page 7.
7. Sulfate waste water from the paraffin oxi-  
dation. Page 8.
8. Preparation of emulsions from fatty acid dis-  
tillation residues. Page 8.
9. Patents. Page 11.

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Activity Report, Jan.-June 1941, Section 51. 11 pp.

The following index of the contents of the report  
appears on the first page:

1. Hydrogen peroxide:
  - a. Distillation tests for the Schmidt  
installation.
  - b. Diaphragm tests for the Schmidt  
installation.
2. Water glass:
  - a. Treatment of sand with caustic soda.
  - b. Sodium silicate with alkali excess.
  - c. Bag conservation.
  - d. Water glass as eye liner.
  - e. Silicates-alkali mixture.
  - f. Sodium sulfate from filter for water  
glass.
  - g. Green gas investigation by reaction with  
H<sub>2</sub> (unauthenticated) Manual.
  - h. Work planned.
3. Phosphate treatment according to the Manual  
process.
4. Sodium chlorite.
5. Electrolytic work.
6. Patents.

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2598-2617

Item  
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Quarterly Report, Oct.-Dec. 1937, Section 51,  
signed by Wolter. 20 pp.

The following index of the contents of the  
report appears on the first page:

1. Working up of Witten soap glue:
  - a. Extraction with perchlorethylene:
    - 1.) Course of the extraction without alcohol addition.
    - 2.) Course of the extraction with alcohol addition.
    - 3.) Foam formation in distillation of the soap solvents.
    - 4.) Driving off the perchlorethylene.
    - 5.) Differences in the working up of old and fresh soap.
    - 6.) Results of the extraction tests.
    - 7.) Classification of the U.V. (unsaponifiable) values of the perchlorethylene extraction tests.
  - b. Extractions with trichlorethylene:
    - 1.) Explosion phenomena in the working up of fatty acid--trichlorethylene mixtures.
    - 2.) Extractions with 1,5 vol. parts trichlorethylene.
    - 3.) Extractions with 3 vol. parts trichlorethylene.
    - 4.) Classification of the U.V. (unsaponifiable) values of the trichlorethylene extraction tests.
  - c. Extractions with benzol and with benzine.
2. Tests on the preparation of isopropenyl-glycol ether:
  - a. Action of ethylene oxide on acetone under pressure.
  - b. Action of ethylene oxide without pressure.
  - c. Result of these tests.
3. Conversion of melamine with acid chlorides:
  - a. Preparation of triolearyl melamine.
  - b. Preparation of triolearyl melamine.
  - c. Preparation of triisopropenyl melamine.
4. Preparation of S-sulfic acids.

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Quarterly Report No. 5, Oct. 1-Dec. 31, 1937, Section 51, signed by Wolter. 12 pp.

The following index of the contents of the report appears on the first page:

1. Continuous fat-splitting.
2. Feeding pipe with fat from first-order fatty acids.
3. Preparation of synthetic fats.
4. Lead-acyling fish oil by esterification.
5. Various preparations.

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6. Patent examples for the use of amido sulfonic acid.

(One diagram and several tables included in report.)

2634-2644

114

Quarterly Report No. 6, Jan. 1-March 31, 1939, Section 51, signed by Wolter. 9 pp.

The following index of the contents of the report appears on the first page:

1. Separation of saturated and unsaturated compounds. (See report of Feb. 21, 1939.)
2. Process for the preparation of fatty acid esters. (See report of March 21, 1939.)
3. Investigation of the synthetic fats of M.S.J. (See report of March 24, 1939.)
4. Tests on continuous fat-splitting according to German Pat. Appl. 657,938.  
Second report.
5. Feeding pigs with fats from first-run fatty acids.  
Third report.

(One diagram and two tables are included with report. The first three items mentioned do not appear.)

2645-2662

115

Quarterly Report No. 7, April 1-June 30, 1939, Section 51, signed by Wolter. 13 pp.

The following index of the contents of the report appears on the first page:

1. Continuous fat-splitting according to German Pat. Appl. 657,938.
2. Synthetic fats:
  - a. Fatty acid purification.
  - b. Fat refining.
  - c. Testing of fats.

Process for the elimination of impurities from fats and process for the fractionation of fatty acids. (See special report of May 17, 1939.)

(Several tables and graphs included in report. Last item does not appear.)

2663-2680

116

Quarterly Report No. 10, Jan. 1-March 31, 1940, Section 51, signed by Wolter. 17 pp.

The following index of the contents of the report appears on the first page:

1. Synthetic fats and their physiological relation. (See special report of Feb. 9, 1940.)

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2. Review of the synthetic fats prepared during Jan.-March 1940.
3. Process for the elimination of impurities from fats and process for the fractionation of fatty acids. III. (See report of March 12, 1940.)
4. Tests on the preparation of acid chlorides.

(Several tables included in report. Items 1 and 3 do not appear.)

2674-2685

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Quarterly Report No. 11, April 1-June 30, 1940, Section 51, signed by Wolter. 12 pp.

The following index of the contents of the report appears on the first page:

1. The OXO synthesis:
  - a. Conversion of olefins with synthesis gas at various temperatures.
  - b. Synthesis with crack paraffins.
  - c. Synthesis with unsaturated alcohols.
  - d. Synthesis with unsaturated acids.
  - e. Synthesis with unsaturated aldehydes.
  - f. Synthesis with unsaturated ketones.
  - g. Synthesis with cyclic olefins.
2. Tests on the preparation of carboxylic acid chlorides from paraffins.

2686-2697

118

Quarterly Report No. 12, July 1-Sept. 30, 1940, Section 51, signed by Wolter. 12 pp.

The following index of the contents of the report appears on the first page:

1. Separation of the water-soluble lower fatty acids. (See report of Sept. 30, 1940.)
2. Synthetic fats:
  - a. Preparation of new fats.
  - b. Tests on increasing the storagability and improving the odor of synthetic fats.
3. Addition of carbon monoxide and hydrogen to olefins:
  - a. Preparation of alcohols.
  - b. Generation of crack olefins.
  - c. Addition of synthesis gas to "high-para" crack distillate. (See report of Sept. 30, 1940.)

(Several tables included in report. Item 1 and part of item 2 do not appear.)

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Quarterly Reports No. 13 and no. 14, Oct. 1, 1940-March 31, 1941, Section 51, signed by Wolter. 20 pp.

Of the approximately twenty reports listed in the index of Quarterly Reports No. 13 and No. 14, only the following appear:

1. The production of synthetic fats.
2. The OXO synthesis:
  - a. The separation of olefins-paraffins.
  - b. The separation of alcohols--paraffins.
3. The OXO synthesis with olefins from Mersol.
4. The OXO synthesis with olefins from unsaponifiable Mersol.

2718-2720

120

Notes for the fixation of the paraffin oxidation process, signed by Dr. Lange, dated May 25, 1937, Section 51. 3 pp.

2721-2726

121

Process for the preparation of synthetic fatty acids by the oxidation of paraffins according to the method used in Witten at the present time. Report from Deutsche Fettsäure Werke G.m.b.H., Witten, dated Oct. 24, 1939. 6 pp.

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122

Apparatus for process described in Item 121. Report dated Feb. 10, 1940. 6 pp.

2733-2744

123

Process for the preparation of synthetic fatty acids by the oxidation of paraffin hydrocarbons. Report from Deutsche Fettsäure Werke G.m.b.H., Witten, dated Feb. 19, 1940. (Report of the apparatus used is included.) 12 pp.

2745-2748

124

List of patents and patent applications for the protection of the process concerned in Items 121-123. List dated April 17, 1940 and signed by Rasche. 4 pp.

2749-2753

125

Arrangement of the patent rights of Wackel and Cie, G.m.b.H. in the paraffin oxidation process. Report signed by Rasche, dated April 17, 1940. 5 pp.

2754-2756

126

List of the patents and patent applications of I.G. Farbenindustrie A.G. for the protection of the paraffin oxidation process. List dated May 24, 1940. 27 pp.

2757-2758

127

Work on the paraffin oxidation. Report by Dr. Haugas, dated Feb. 17, 1941. 17 pp. (Tables referred to in report not present.)

<u>Frames</u>	<u>Item</u>	
2794-2800	128	Present status of the work of Section 51 on the obtaining of by-products from the paraffin oxidation. Report by Dr. Mannes, dated Sept. 13, 1943. 7 pp.
2801-2812	129	Conference of April 1, 1936 concerning paraffin oxidation. Report of proceedings, signed by Dr. Mannes, dated April 6, 1936. 12 pp.
2813-2829	130	Summarizing report on the paraffin oxidation work done in the Witten model plant up to June 26, 1934. Report by Dr. Elbel, dated July 6, 1937. 17 pp.