

**TABLE I. CARBON MOLECULAR SIEVE**  
**COMPILATION**

**SECTION A. - FUNDAMENTALS**

**SECTION B. - ADSORPTION TECHNOLOGY**

**SECTION C. - CATALYSIS**

Table 1A  
Fundamentals

A	B	C	D
TITLE	AUTHORS/INVENTORS	INSTITUTION/CORPORATION	REFERENCE/PATENT
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	A	B	C	D
66	Production and Study of Carbon Adsorbents with Aspartic Acids	Polarov, Yu. V., Ogora, M. S.	Leningrad Technical Inst.	Mosk. Izv. Tekh. 3, 138 (1962)
67	Gas Adsorption on Activated Carbons with Size Distribution of Micropores	Burns, M., Sakoda, A.	Inst. Ind. Sci., Univ. Tokyo	J. Chem. Eng. Jpn., 15, 279 (1982)
68	Molecular Sieves - Recent Developments	Maharaja, P. N., Basu, P. K.	Cent. Fuel Res. Inst.	Chem. Age. Inds., 33, 202 (1982)
69	Effect of Adsorbed Water on Adsorption of Oxygen and Nitrogen on Molecular Sieves	Suzuki, M., Doi, H.	Inst. Ind. Sci., Univ. Tokyo	Carbon, 20, 441 (1982)
70	Characterization of Carbon Molecular Sieves	Chattopadhyay, T. A.	USSR	Gas. Information., Title 53-7 (1982)
71	Preparation and Study of Adsorbents Made of Combinations of Amine	Prokhorov, Y. V., Chelish, M. S., Prokhorov, V. A.	Leningrad Technical Inst.	Atom. Yuzd. Tekh., 5, 100 (1982)
72	Carbon Filaments for Molecular Sieves	NA	Mitsui Soda Indus. K.K.	Jpn. Kogyo Tokyoh Kogyo Co., 57(1981) 82, Aug. 1982
73	Preparation and Properties of Carbon Molecular Sieves	Harada, A. H.	FAC. Sci., Univ. Aizu	Commun. Fac. Sci. Univ. Aizu, Ser. B., 72, 51 (1981)
74	Adsorption Characteristics of Carbon Molecular Sieves from Skin	Wojcieszak, H., Yank, H.	Inst. Res. Ind. Polsh. Resour.	Carbon, 19, 470 (1981)
75	Preparation of Molecular Sieves from Coal and Amine	Drozdowski, H. D., Bialkowski, N. A., Volkov, V. O.	Institute of Pure Academy of Sciences, Biokowalski SSR	USSR. SU. 605(04) 11, Feb. 1982
76	Preparation of Molecular Sieves from Coal and Amine	Shimizu, H., Yuki, H.	Inst. Res. Ind. Polsh. Resour.	Herrero Kroschinski, 81, 82 (1982)
77	Preparation of Molecular Sieves from Coal and Amine	Krasch, J., Seifert, A.	Acad. Em. Comm., Nat. Res. Cent. Higher Res. Shera, Israel	J. Chem. Soc., Farad. Trans. 1, 77, 2093 (1981)
78	Preparation of Molecular Sieves from Coal and Amine	Arar, H., Kroschinski, K., Hauer, K.	Berlin-Forsch. G.m.b.H.	Fuel, 69, 817 (1981)
79	Preparation of Molecular Sieves from Coal and Amine	Shimizu, H., Yuki, H.	Inst. Res. Ind. Polsh. Resour.	Uspol., 16, 133 (1981)
80	Preparation of Molecular Sieves from Coal and Amine	Shimizu, H., Yuki, H.	Inst. Chem. Res. Univ.	Dokl. Akad. Nauk. SSSR, 25, 921 (1981)
81	Preparation of Molecular Sieves from Coal and Amine	Shimizu, H., Yuki, H.	Inst. Res. Ind. Polsh. Resour.	Herrero Kroschinski, 80, 459 (1981)
82	Preparation of Molecular Sieves from Coal and Amine	Shimizu, H., Yuki, H.	Inst. Res. Ind. Polsh. Resour.	Herrero Kroschinski, 80, 48 (1981)
83	Preparation of Molecular Sieves from Coal and Amine	Shimizu, H., Yuki, H.	Inst. Res. Ind. Polsh. Resour.	Herrero Kroschinski, 80, 459 (1981)
84	Preparation of Molecular Sieves from Coal and Amine	Shimizu, H., Yuki, H.	Czech	St. P. DVP, 36, 228 (1980)
85	Preparation of Molecular Sieves from Coal and Amine	Shimizu, H., Yuki, H.	Acad. Em. Comm., Nat. Res. Cent. Higher Res. Shera, Israel	J. Chem. Soc., Farad. Trans. 1, 76, 2457 (1980)
86	Preparation of Molecular Sieves from Coal and Amine	Shimizu, H., Yuki, H.	Acad. Em. Comm., Nat. Res. Cent. Higher Res. Shera, Israel	J. Chem. Soc., Farad. Trans. 1, 76, 2507 (1980)
87	Preparation of Molecular Sieves from Coal and Amine	Shimizu, H., Yuki, H.	Agency of Ind. Sci. and Technol.	Zh. Prikl. Khim., 33, 1442 (1980)
88	Preparation of Molecular Sieves from Coal and Amine	Shimizu, H., Yuki, H.	Berlin-Forsch. G.m.b.H.	Jpn. Kogyo Tokyoh Kogyo Co., 55(1980) 15, May, 1982
89	Preparation of Molecular Sieves from Coal and Amine	Shimizu, H., Yuki, H.	Berlin-Forsch. G.m.b.H.	Patent, 39, 551 (1979)
90	Preparation of Molecular Sieves from Coal and Amine	Shimizu, H., Yuki, H.	Inst. Ind. Sci., Univ. Tokyo	Compend. Deut. Ges. Mineralogische, Kristallchem., 78-79, 1045 (1973)
91	Preparation of Molecular Sieves from Coal and Amine	Shimizu, H., Yuki, H.	Inst. Obshch. Khim. Khim.	Carbon, 17, 359 (1979)
92	Preparation of Molecular Sieves from Coal and Amine	Shimizu, H., Yuki, H.	Inst. Obshch. Khim. Khim.	Dokl. Akad. Nauk. SSSR, 23, 508 (1979)



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188	Carbon Molecular Sieves for the Concentration of Oxygen from Air	Harad, S. P., Walker, P. J., J.	Dept. Mater. Sci., Penn State Univ.	Bunsho Gend. Carbon, Ext. Abst. Prog., IIR, Kyoto, Conf., 720601, 823 NIS 1973
189	Adsorption of Hydrocarbons on Carbon Molecular Sieves: Application of Volume Filling Theory	Hadjilov, J., Jirous, M., Ormsd, I.	Dept. Ind. Chem., Tokyo Metropol. Univ.	J. Chem. Eng. Data, 20, 192 (1975)
190	Molecular Sieve Carbon Adsorption Agent	Edwards, Y., Inoue, K., Sawada, I., Hashino, H.	Yokohama Chem. Ind. Co.	Jan. Jp. 49(27)338, Oct. 1974
191	Carbonaceous Molecular Sieves by Hydrogen Air Separation	Teoh, Y., Yoon, C., Teyssie, B.	Inst. of Ind. Sci. and Technol.	Jan. Jp. 49(18)155, May 1974
192	Size Structure and Molecular Sieves Properties of Polyvinylidene Chloride Carbons	Barton, B.S., Evans, M.J., Harrison, B.H.	R. M.I. Cell Can.	J. Colloid Interface Sci., 49, 492 (1974)
193	Carbon-Containing Molecular Sieves for the Oxygen-Nitrogen Separation	Masuda, H., Harada, H., Kobayashi, W.	Bayerwerkstoff G.m.b.H.	Ger. Offen. DE 2305235, 1974
194	Molecular Sieve Properties of Polyvinylidene Chloride Carbons	Barton, B., Evans, M.J., Harrison, B.H.	R. M.I. Cell Canada	Proc. Symp. Prog. Mater. Proc. in Europ. RHEMULPAC, May, Dec 1973, Vol. 4, 178
195	Adsorption of Hydrocarbons on a Carbon Molecular Sieve	Miyahira, T., Hirai, M., Ormsd, I.	Dept. Ind. Chem., Tokyo Metropol. Univ.	J. Chem. Eng. Data, 19, 310 (1974)
196	Correlation of Adsorption Equilibrium Data of Various Gases and Vapors on Molecular Sieve Carbons	Kawano, K., Kuroki, T., Ezuchi, Y., Naga, K.	Ind. Inf. Res. Lab., Tokyo	J. Chem. Eng. Data, 7, 159 (1974)
197	Characteristics Study of Diffusion in Molecular Sieving Carbons	Kawano, K., Suzuki, M., Oshizu, K.	Ind. Inf. Res. Lab., Tokyo	J. Chem. Eng. Data, 19, 310 (1974)
198	Adsorption of Hydrocarbons on a Carbon Molecular Sieve	Dakova, L.A., Kuznetsov, A.V., Yachin, Ya. I.	Inst. Colloid Univ. in Leningrad	Zh. Fiz. Khim., 48, 1854 (1974)
199	Adsorption of Hydrocarbons on a Carbon Molecular Sieve	Rebinder, M.M., Mikhaylov, K.B., Rogozhin, N.S.	Inst. Fiz. Khim.	Sov. Dokl. Akad. Nauk, Tr. Vses. Konf. Lav. Vop. Adsorpts., 35, 186, Dec 1971, 26, Otdel. M.M., G.O. Nauka, Moscow, USSR
200	Adsorption of Hydrocarbons on a Carbon Molecular Sieve	Yamada, K., Ozaki, T., Watanabe, K.	Chem. Res. Lab., Tokyo	Jan. Jp. 49(18)155, May 1974
201	Adsorption of Hydrocarbons on a Carbon Molecular Sieve	Ormsd, I., Jirous, M., Ormsd, I.	J. Hydrocar. Ind. Phys. Chem. Electrochem.	J. Chromatogr. 91, 313 (1974)
202	Adsorption of Hydrocarbons on a Carbon Molecular Sieve	Kawano, K., Kuroki, T.	Ind. Inf. Res. Lab., Tokyo	Selbst. Kontr. 25, 5124 (1973)
203	Adsorption of Hydrocarbons on a Carbon Molecular Sieve	Gruber, I.O.	Penn. State Univ.	Diss. Abst. Int. B 1973, 34, 1177
204	Adsorption of Hydrocarbons on a Carbon Molecular Sieve	Ormsd, I.	Chem. Corp.	Ger. Offen. DE 2318103, Oct. 1972
205	Adsorption of Hydrocarbons on a Carbon Molecular Sieve	Muramatsu, H., Hasegawa, H., Kuroki, T., Peira, W., Jirous, M., Kobayashi, K., Zornig, D.	Bayerwerkstoff G.m.b.H.	S. Abstr. ZA 714539, Feb 1972
206	Adsorption of Hydrocarbons on a Carbon Molecular Sieve	Rebinder, M., Gruber, W., Kappes, R., Pfister, K., Peira, R.	Bayerische Anilin- und Soda-Fabrik A.G.	Ger. Offen. DE 2304937, 1972
207	Adsorption of Hydrocarbons on a Carbon Molecular Sieve	Frage, E., Kuhn, J.	BA	Ger. Offen. DE 2055529, 1972
208	Adsorption of Hydrocarbons on a Carbon Molecular Sieve	Rebinder, M.M., Mikhaylov, K.B., Rogozhin, N.S.	USSR	Ats. Akad. Nauk, Seriya Khim., 1974, No. 1, 100, 1974
209	Adsorption of Hydrocarbons on a Carbon Molecular Sieve	Kawano, K., Kuroki, T., Ezuchi, Y., Adachi, Y.A.	Ind. Inf. Res. Lab., Tokyo	Adg. Akad. Nauk, Seriya Khim., 1974, No. 1, 100, 1974
210	Adsorption of Hydrocarbons on a Carbon Molecular Sieve	Kawano, K., Kuroki, T., Ezuchi, Y.A.	Ind. Inf. Res. Lab., Tokyo	Leningrad. Ost. Leningrad. USSR, 1971
211	Adsorption of Hydrocarbons on a Carbon Molecular Sieve	Kawano, K.	Ind. Inf. Res. Lab., Tokyo	Kaibaku Kagaku, 35, 1008 (1971)
212	Adsorption of Hydrocarbons on a Carbon Molecular Sieve	Kawano, K.	Ind. Inf. Res. Lab., Tokyo	Selbst. Kontr. 22, 481 (1970)
213	Adsorption of Hydrocarbons on a Carbon Molecular Sieve	Kawano, K.	Ind. Inf. Res. Lab., Tokyo	Chromatographia, 1, 34 (1970)
214	Adsorption of Hydrocarbons on a Carbon Molecular Sieve	Shaw, M.	Penn. State Univ.	Carbon, 5, 7 (1967)
215	Adsorption of Hydrocarbons on a Carbon Molecular Sieve	Metcalf, J.F. III	Penn. State Univ.	Diss. Abst. B 1966, 27, 803

Table 1B  
Adsorption Technology

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325 Separation of Mixtures of Permanent Gases and Light Hydrocarbons	Kurtz, P., Angewandte A., Bohlisch, J.	Bilchowsky Int'l. Heavy Oil Symp.	Chem. Abstr. 55, 207 (1962)
326 Separation of Gaseous Mixtures of Ethane and Propane on Carbon Molecular Sieves	Reichle, T., Hilde, M., Muel, H.	Zeits. Naturforsch.	J. Chem. Eng. Data, 22, 317 (1982)
327 Adsorption of Gaseous Mixtures of Ethane and Propane on Carbon Molecular Sieves	Herrnstein, H. D., Klein, J., Herber, B.	Zeits. Naturforsch.	Eur. Pat. Appl. EP 49422, Feb. 1982
328 Adsorption of Gaseous Mixtures of Ethane and Propane on Carbon Molecular Sieves	Reichel, H.	Ind. Chem. Technol., Kernforschungsanstalt Juelich	ber Kernforschungsanstalt Juelich, JUE 1733, 1981
329 Adsorption of Gaseous Mixtures of Ethane and Propane on Carbon Molecular Sieves	Schäfer, Z., Ullrich, J., Hensch, J.	Chem.	St. P. JVP, 41, 45 (1981)
330 Removal of Oxygen from Air by Pressure Swing Adsorption Using Molecular Sieves	Kilgus, H., Vias, N.	Ind. Res. Ind. Publ. Resour.	Nerby, Krollsch, 66, 658 (1981)
331 Effect of Pressure and Temperature on Separation of Air by Adsorption on Carbon Molecular Sieves	Schäfer, Z., Hensch, J., Ullrich, J.	Ullrich, Vys. Vysch. Fabr.	Chem. Prom., 31, 342 (1981)
332 Adsorption Production of and from Nitrogen Atmosphere	Schäfer, Z., Hensch, J., Ullrich, J.	Ullrich, Vys. Vysch. Fabr.	Chem. Prom., 31, 289 (1981)
333 Adsorption Separation of Gaseous Binary Mixtures on Molecular Sieves	Verstraete, M. G., Gharred, C., Carraud, P., Goffin, A.	Ind. Chem. Prom.	J. Chem. Soc., Faraday Trans. 1, 77, 1417 (1981)
334 Adsorption Separation of Gas Mixtures Containing at Least Oxygen	Krollsch, K., Hildebrand, H.	Bismarck-Werke, G.m.b.H.	Spr. Abstr. DE 292333, Feb. 1981
335 Adsorption of a Gaseous Mixture of Ethane and Propane on Carbon Molecular Sieves	Hildebrand, T., Hilde, M., Krollsch, S.	Zeits. Naturforsch.	J. Chem. Eng. Data, 26, 101 (1981)
336 Carbon Molecular Sieves: Structure of Pore and Theory of an Adsorption Process for Separating Gas Mixture	Schäfer, Z., Hensch, J.	Ullrich, Vys. Vysch. Fabr.	St. P. JVP, 28, 42 (1980)
337 Removal of Oxygen from Air by Pressure Swing Adsorption with a Carbon Molecular Sieve	Kilgus, H., Vias, N.	Ind. Res. Ind. Publ. Resour.	Wissenschaftl. Abstr., 12, 1994 (1980)
338 Separation of Air on a Molecular Sieve	Schäfer, Z., Hensch, J., Ullrich, J.	Ullrich, Vys. Vysch. Fabr.	Chem. Prom., 30, 173 (1980)
339 New Method for Oxidizing Hydrogen with Carbon Molecular Sieves	Justmann, H., Krollsch, K., Reichle, J., Schreier, H.J.	Bismarck-Werke, G.m.b.H.	NTIS: Energy Rep. Abst. 1979, 4, Abst. No. 32726 (1977)
340 New Process for Hydrogen Recovery Using Carbon Molecular Sieves	Krollsch, K., Reichle, J., Schreier, H.J., Justmann, H.	Bismarck-Werke, G.m.b.H.	Chem. Eur. Comm., Eur. J. Chem. 1977, EUR 6075, Reind. Ind. 1977
341 A New Method for the Production of Hydrogen with Carbon Molecular Sieves	Krollsch, K., Reichle, J., Schreier, H.J., Justmann, H.	Bismarck-Werke, G.m.b.H.	VDI-Ber., Vol. 1977, 315, 187 (1977)
342 A New Method for the Production of Hydrogen with Carbon Molecular Sieves	Krollsch, K., Reichle, J., Schreier, H.J., Justmann, H.	Bismarck-Werke, G.m.b.H.	Chem. Ing. Tech., 50, 312 (1978)
343 Adsorption of Gaseous Mixtures of Ethane and Propane on Carbon Molecular Sieves	Chiba, S., Saito, M., Kuroki, K.	Ind. Res. Ind. Publ. Resour.	Fac. Chem. Eng. Centr., 3, 68 (1977)
344 High Purity Hydrogen from Hydrogen-Containing Gases	Justmann, H., Krollsch, K., Reichle, J., Schreier, H.J.	Bismarck-Werke, G.m.b.H.	Sci. Chem. DE 289391, Mar. 1978
345 Carbon Molecular Sieves as Technical Adsorbents	Justmann, H., Krollsch, K., Reichle, J., Schreier, H.J.	Bismarck-Werke, G.m.b.H.	Carbon 78, III, Carbon Conf. Proc., Ind. 72 (1978)
346 Separation of Oxygen and Nitrogen Using SA Zeolite and Carbon Molecular Sieves	Wend, S.P., Walter, P. H., Z.	Pat. Bism. Wer.	Dep. 36, 11, 41 (1978)
347 Recovery of Nitrogen Rich Gases from Air	Herrnstein, H., Hildebrand, H., Krollsch, K., Krollsch, W.	Bismarck-Werke, G.m.b.H.	Ger. Offen. DE 2441447, Mar. 1976
348 Analysis of Air Pollutants Using Sorption Tubes and Gas Chromatography	Russel, J. W.	Over Chem. Co.	Environ. Sci. Technol., 9, 1178 (1975)
349 SECTIONAL CATALYTIC APPLICATIONS			
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Table 1C  
Catalytic Applications

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391	Diethylaluminum Cyclohexanone Over a Carbon Molecular Sieve Catalyst	Dessau, R.M.	Mobil Oil Corp.	US 4,413,154
392	Effect of the Pore Structure on the Catalytic Properties of Platinum-Carbon Molecular Sieves	Bragen, O.V., Tatars, G., Ludwig, J., Fuchs, W., Heuss, K., Schramel	Zelinski Inst. Org. Chem	Z. Chem., 20, 382 (1980)
393	Carbon as a Support for Catalysts. IV. Modification of Molecular Sieves	Walker, P.L., Jr., Oya, A., Mahalan, O.P.	Penn State Univ.	Carbon, 19, 317 (1980)
394	Character of Gaseous Carbon by Various the Heat Treatment	Tanaka, S., Gotoh, D.	Int. Chem. Wkly. St. Petersburg	Chemik, 30, 370 (1977)
395	Some Trends in the Use of Carbon Molecular Sieves	Copper, B.J., Tamm, D.L., Wilkinson, A.	Jarnton Molyb. and Co. Ltd	Lond. Int. Conf. Carbon Graphite, et al. 1973, 296.
396	The Catalytic Activity of Metal-containing Molecular Sieves Compounds as a Function of the Location of the Metal	Copper, B.J.	Johnson Molyb. and Co. Ltd	US 3,703,224, Feb. 1974
397	Carbon Molecular Sieve Catalysts	Cooper, B.J.	Imp. Coll.	J. Catal., 31, 207 (1973)
398	Progressive Hydrogenation Over Platinum-Carbon Molecular Sieve Catalyst	Tamm, D.L., Cooper, B.J.	Imp. Coll.	Carbon, 9, 791 (1971)
399	Carbon Molecular Sieve Supports for Metal Catalysts. I. Preparation of a System Platinum Supported on Polyboron Alcohol Carbon	Schmitt, J.L., Walker, P.L., Jr.	Penn State Univ.	Carbon, 19, 87 (1972)
400	Carbon Molecular Sieve Supports for Metal Catalysts. II. Selection of Support Platinum Supported on Polyboron Alcohol Carbon	Schmitt, J.L., Walker, P.L., Jr.	Penn State Univ.	Disc. Abst. Int. B 1971, 32, 807
401	Hydrogenation of Ethacarbonyl Over Platinum Supported on Polyboron Alcohol Carbon	Schmitt, J.L., Walker, P.L., Jr.	Imp. Coll.	Conf. and Carbon Graphite and Mtg. Data 1970, 199.
402	Hydrogenation of Ethacarbonyl Over Platinum Supported on Polyboron Alcohol Carbon	Schmitt, J.L., Walker, P.L., Jr.	Imp. Coll.	Soc. Chem. Ind. London, England
403	Hydrogenation of Ethacarbonyl Over Platinum Supported on Polyboron Alcohol Carbon	Schmitt, J.L., Walker, P.L., Jr.	Imp. Coll.	Platinum Metals Rev., 14, 133 (1970)
404	Hydrogenation of Ethacarbonyl Over Platinum Supported on Polyboron Alcohol Carbon	Schmitt, J.L., Walker, P.L., Jr.	Imp. Coll.	J. Chem. Soc. D, 8, 477 (1970)
405	Hydrogenation of Ethacarbonyl Over Platinum Supported on Polyboron Alcohol Carbon	Schmitt, J.L., Walker, P.L., Jr.	Imp. Coll.	
406	Hydrogenation of Ethacarbonyl Over Platinum Supported on Polyboron Alcohol Carbon	Schmitt, J.L., Walker, P.L., Jr.	Imp. Coll.	
407	Hydrogenation of Ethacarbonyl Over Platinum Supported on Polyboron Alcohol Carbon	Schmitt, J.L., Walker, P.L., Jr.	Imp. Coll.	
408	Hydrogenation of Ethacarbonyl Over Platinum Supported on Polyboron Alcohol Carbon	Schmitt, J.L., Walker, P.L., Jr.	Imp. Coll.	
409	Hydrogenation of Ethacarbonyl Over Platinum Supported on Polyboron Alcohol Carbon	Schmitt, J.L., Walker, P.L., Jr.	Imp. Coll.	
410	Hydrogenation of Ethacarbonyl Over Platinum Supported on Polyboron Alcohol Carbon	Schmitt, J.L., Walker, P.L., Jr.	Imp. Coll.	
411	Hydrogenation of Ethacarbonyl Over Platinum Supported on Polyboron Alcohol Carbon	Schmitt, J.L., Walker, P.L., Jr.	Imp. Coll.	
412	Hydrogenation of Ethacarbonyl Over Platinum Supported on Polyboron Alcohol Carbon	Schmitt, J.L., Walker, P.L., Jr.	Imp. Coll.	
413	Hydrogenation of Ethacarbonyl Over Platinum Supported on Polyboron Alcohol Carbon	Schmitt, J.L., Walker, P.L., Jr.	Imp. Coll.	
414	Hydrogenation of Ethacarbonyl Over Platinum Supported on Polyboron Alcohol Carbon	Schmitt, J.L., Walker, P.L., Jr.	Imp. Coll.	
415	Hydrogenation of Ethacarbonyl Over Platinum Supported on Polyboron Alcohol Carbon	Schmitt, J.L., Walker, P.L., Jr.	Imp. Coll.	
416	Hydrogenation of Ethacarbonyl Over Platinum Supported on Polyboron Alcohol Carbon	Schmitt, J.L., Walker, P.L., Jr.	Imp. Coll.	
417	Hydrogenation of Ethacarbonyl Over Platinum Supported on Polyboron Alcohol Carbon	Schmitt, J.L., Walker, P.L., Jr.	Imp. Coll.	
418	Hydrogenation of Ethacarbonyl Over Platinum Supported on Polyboron Alcohol Carbon	Schmitt, J.L., Walker, P.L., Jr.	Imp. Coll.	
419	Hydrogenation of Ethacarbonyl Over Platinum Supported on Polyboron Alcohol Carbon	Schmitt, J.L., Walker, P.L., Jr.	Imp. Coll.	
420	Hydrogenation of Ethacarbonyl Over Platinum Supported on Polyboron Alcohol Carbon	Schmitt, J.L., Walker, P.L., Jr.	Imp. Coll.	
421	Hydrogenation of Ethacarbonyl Over Platinum Supported on Polyboron Alcohol Carbon	Schmitt, J.L., Walker, P.L., Jr.	Imp. Coll.	
422	Hydrogenation of Ethacarbonyl Over Platinum Supported on Polyboron Alcohol Carbon	Schmitt, J.L., Walker, P.L., Jr.	Imp. Coll.	
423	Hydrogenation of Ethacarbonyl Over Platinum Supported on Polyboron Alcohol Carbon	Schmitt, J.L., Walker, P.L., Jr.	Imp. Coll.	
424	Hydrogenation of Ethacarbonyl Over Platinum Supported on Polyboron Alcohol Carbon	Schmitt, J.L., Walker, P.L., Jr.	Imp. Coll.	
425	Hydrogenation of Ethacarbonyl Over Platinum Supported on Polyboron Alcohol Carbon	Schmitt, J.L., Walker, P.L., Jr.	Imp. Coll.	
426	Hydrogenation of Ethacarbonyl Over Platinum Supported on Polyboron Alcohol Carbon	Schmitt, J.L., Walker, P.L., Jr.	Imp. Coll.	
427	Hydrogenation of Ethacarbonyl Over Platinum Supported on Polyboron Alcohol Carbon	Schmitt, J.L., Walker, P.L., Jr.	Imp. Coll.	
428	Hydrogenation of Ethacarbonyl Over Platinum Supported on Polyboron Alcohol Carbon	Schmitt, J.L., Walker, P.L., Jr.	Imp. Coll.	
429	Hydrogenation of Ethacarbonyl Over Platinum Supported on Polyboron Alcohol Carbon	Schmitt, J.L., Walker, P.L., Jr.	Imp. Coll.	
430	Hydrogenation of Ethacarbonyl Over Platinum Supported on Polyboron Alcohol Carbon	Schmitt, J.L., Walker, P.L., Jr.	Imp. Coll.	
431	Hydrogenation of Ethacarbonyl Over Platinum Supported on Polyboron Alcohol Carbon	Schmitt, J.L., Walker, P.L., Jr.	Imp. Coll.	
432	Hydrogenation of Ethacarbonyl Over Platinum Supported on Polyboron Alcohol Carbon	Schmitt, J.L., Walker, P.L., Jr.	Imp. Coll.	
433	Hydrogenation of Ethacarbonyl Over Platinum Supported on Polyboron Alcohol Carbon	Schmitt, J.L., Walker, P.L., Jr.	Imp. Coll.	
434	Hydrogenation of Ethacarbonyl Over Platinum Supported on Polyboron Alcohol Carbon	Schmitt, J.L., Walker, P.L., Jr.	Imp. Coll.	
435	Hydrogenation of Ethacarbonyl Over Platinum Supported on Polyboron Alcohol Carbon	Schmitt, J.L., Walker, P.L., Jr.	Imp. Coll.	
436	Hydrogenation of Ethacarbonyl Over Platinum Supported on Polyboron Alcohol Carbon	Schmitt, J.L., Walker, P.L., Jr.	Imp. Coll.	
437	Hydrogenation of Ethacarbonyl Over Platinum Supported on Polyboron Alcohol Carbon	Schmitt, J.L., Walker, P.L., Jr.	Imp. Coll.	
438	Hydrogenation of Ethacarbonyl Over Platinum Supported on Polyboron Alcohol Carbon	Schmitt, J.L., Walker, P.L., Jr.	Imp. Coll.	
439	Hydrogenation of Ethacarbonyl Over Platinum Supported on Polyboron Alcohol Carbon	Schmitt, J.L., Walker, P.L., Jr.	Imp. Coll.	
440	Hydrogenation of Ethacarbonyl Over Platinum Supported on Polyboron Alcohol Carbon	Schmitt, J.L., Walker, P.L., Jr.	Imp. Coll.	
441	Hydrogenation of Ethacarbonyl Over Platinum Supported on Polyboron Alcohol Carbon	Schmitt, J.L., Walker, P.L., Jr.	Imp. Coll.	
442	Hydrogenation of Ethacarbonyl Over Platinum Supported on Polyboron Alcohol Carbon	Schmitt, J.L., Walker, P.L., Jr.	Imp. Coll.	
443	Hydrogenation of Ethacarbonyl Over Platinum Supported on Polyboron Alcohol Carbon	Schmitt, J.L., Walker, P.L., Jr.	Imp. Coll.	
444	Hydrogenation of Ethacarbonyl Over Platinum Supported on Polyboron Alcohol Carbon	Schmitt, J.L., Walker, P.L., Jr.	Imp. Coll.	
445	Hydrogenation of Ethacarbonyl Over Platinum Supported on Polyboron Alcohol Carbon	Schmitt, J.L., Walker, P.L., Jr.	Imp. Coll.	
446	Hydrogenation of Ethacarbonyl Over Platinum Supported on Polyboron Alcohol Carbon	Schmitt, J.L., Walker, P.L., Jr.	Imp. Coll.	
447	Hydrogenation of Ethacarbonyl Over Platinum Supported on Polyboron Alcohol Carbon	Schmitt, J.L., Walker, P.L., Jr.	Imp. Coll.	
448	Hydrogenation of Ethacarbonyl Over Platinum Supported on Polyboron Alcohol Carbon	Schmitt, J.L., Walker, P.L., Jr.	Imp. Coll.	
449	Hydrogenation of Ethacarbonyl Over Platinum Supported on Polyboron Alcohol Carbon	Schmitt, J.L., Walker, P.L., Jr.	Imp. Coll.	
450	Hydrogenation of Ethacarbonyl Over Platinum Supported on Polyboron Alcohol Carbon	Schmitt, J.L., Walker, P.L., Jr.	Imp. Coll.	
451	Hydrogenation of Ethacarbonyl Over Platinum Supported on Polyboron Alcohol Carbon	Schmitt, J.L., Walker, P.L., Jr.	Imp. Coll.	
452	Hydrogenation of Ethacarbonyl Over Platinum Supported on Polyboron Alcohol Carbon	Schmitt, J.L., Walker, P.L., Jr.	Imp. Coll.	
453	Hydrogenation of Ethacarbonyl Over Platinum Supported on Polyboron Alcohol Carbon	Schmitt, J.L., Walker, P.L., Jr.	Imp. Coll.	
454	Hydrogenation of Ethacarbonyl Over Platinum Supported on Polyboron Alcohol Carbon	Schmitt, J.L., Walker, P.L., Jr.	Imp. Coll.	
455	Hydrogenation of Ethacarbonyl Over Platinum Supported on Polyboron Alcohol Carbon	Schmitt, J.L., Walker, P.L., Jr.	Imp. Coll.	



Table 2  
Comparative Dimensions  
of Zeolitic Pores and  
Small Molecules

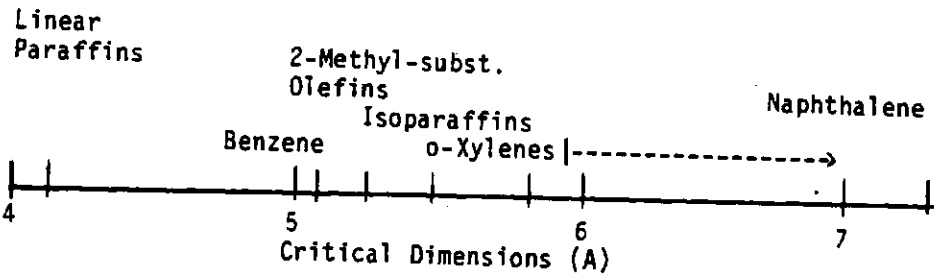


Table 3  
Critical Pore Dimensions of  
Various Zeolites

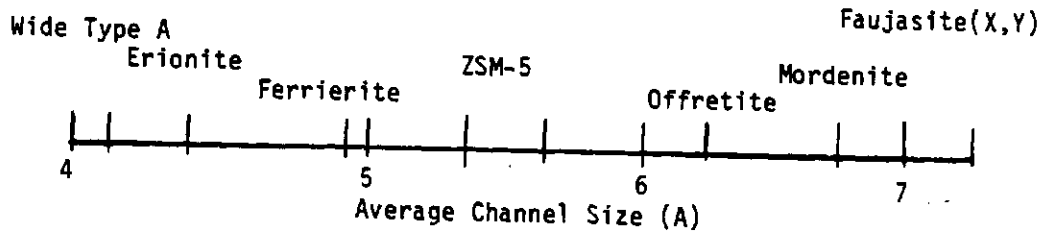


Table 4  
Critical Dimensions of Probe Molecules

<u>Absorbate</u>	<u>(A)</u>
Carbon Dioxide	3.3
n-Butane	4.3
iso-Butane	5.0
neo-Pentane	6.2

TABLE 5.

## Molecular Probe Data for All IOM-CMS Materials

SAMPLE	TYPE	FORM	I.D.	SPECIFIC ADSORPTION (mg gas/g sample)			
				CO <sub>2</sub>	n-butane	iso butane	neo pentane
SiO <sub>2</sub>	1	spheres	A	46	151	134	158
		spheres	B	32	35	32	38
		spheres	C	16	13	11	9
		spheres	D	14	4	8	5
		spheres	E	31	9	9	4
SiO <sub>2</sub>	1	8 X 12	A	16	40	40	50
		8 X 12	B	37	25	16	15
		8 X 12	C	42	12	10	6
		8 X 12	D	33	5	4	2
		8 X 12	E	31	0	0	1
Al <sub>2</sub> O <sub>3</sub>	1	extrudates	A	33	69	66	80
		extrudates	B	30	47	44	52
		extrudates	C	30	38	37	38
		extrudates	D	27	37	34	37
SiO <sub>2</sub> /Al <sub>2</sub> O <sub>3</sub>	1	pellets	A	20	49	47	60
		pellets	B	29	40	37	34
		pellets	C	30	23	17	9
		pellets	D	22	10	11	3
		pellets	E	28	10	3	0
		pellets	F	30	10	8	5
FeKS <sub>2</sub> O <sub>7</sub>	1	8x18 mesh	A	48	0	0	1
TiO <sub>2</sub>	1	pellets	A	8	11	13	15
		pellets	B	8	2	0	1
		pellets	C	19	2	0	1
Ru/SiO <sub>2</sub>	1	8x18 mesh	A	27	102	96	128
		8x18 mesh	B	17	1	0	1
TiO <sub>2</sub> /ZrO <sub>2</sub>	1	pellets	A	29	54	54	68
		pellets	B	27	21	16	7
		pellets	C	11	6	5	1
CARBON PFA	1	liquid	A	3	1	0	1
			B	0	1	0	0

TABLE 5 (cont.)

FT CAT.	1	8x18 mesh	A	7	8	9	9
FT CAT.		8x18 mesh	B	35	1	0	0
CARBON	1	8x18 mesh	A	56	0	0	0
		8x18 mesh	B	52	0	0	0
		8x18 mesh	C	47	0	0	0
		8x18 mesh	D	54	0	0	0
		8x18 mesh	E	55	0	0	0
SiO <sub>2</sub>	1	40x80 mesh	A	16	42	45	57
		40x80 mesh	B	19	45	25	61
		40x80 mesh	C	25	69	53	67
		40x80 mesh	D	33	74	54	47
		40x80 mesh	E	29	61	4	10
		40x80 mesh	F	33	39	2	6
TiO <sub>2</sub> /ZrO <sub>2</sub>	1	extrudates	A	30	26	21	21
		extrudates	B	24	31	25	25
		extrudates	C	17	38	26	31
		extrudates	D	20	11	1	1
Ti/C	2A	liquid	A	45	0	0	0
Ti/C		liquid	B	65	0	0	0
Ti/C		liquid	C	58	0	0	0
Ti/C		liquid	D	51	0	0	0
Ti/C		liquid	E	65	0	0	0
Ti/C		liquid	F	34	0	0	0
Ti/C		liquid	G	39	0	0	0
Ti/C		liquid	H	31	0	0	0
Ti/C		liquid	I	30	0	0	0
Zr/C	2A	liquid	A	59	0	0	0
Zr/C		liquid	B	48	0	0	0
Zr/C		liquid	C	31	0	0	0
Zr/C		liquid	D	70	0	0	0
Al/C	2A	liquid	A	62	0	0	0
Al/C		liquid	B	63	0	0	0
Al/C		liquid	C	55	0	0	0
Al/C		liquid	D	66	0	0	0
Al/C		liquid	E	64	0	0	0
Al/C		liquid	F	58	0	0	0
Al/C		liquid	G	44	0	0	0
Al/C		liquid	H	54	4	0	1
(Ti-Zr)O <sub>2</sub> /C	2A	liquid	A	59	0	0	0
		liquid	B	57	0	0	0
		liquid	C	50	0	0	0
		liquid	D	41	0	0	0

TABLE 5 (cont.)

SiO <sub>2</sub>	2B	powder	A	25	2	2	2
		powder	B	24	2	2	2
		powder	C	--	--	--	--
		powder	D	28	19	13	22
		powder	E	10	27	20	25
		powder	F	14	28	30	30
		powder	G	11	26	25	28
TiO <sub>2</sub> /C	2B	powder	A	27	15	0	2
TiO <sub>2</sub> /C		powder	B	22	16	0	1
TiO <sub>2</sub> /C		powder	C	32	13	0	0
TiO <sub>2</sub> /C		powder	D	29	6	0	0
ZrO <sub>2</sub> /C	2B	powder	A	28	26	4	1
ZrO <sub>2</sub> /C		powder	B	35	15	0	0
ZrO <sub>2</sub> /C		powder	C	41	0	0	0
(Ti-Zr)O <sub>2</sub> /C	2B	powder	A	38	8	0	0
(Ti-Zr)O <sub>2</sub> /C		powder	B	45	0	0	0
TiO <sub>2</sub> /WPC	3	powder	A	50	30	0	6
TiO <sub>2</sub> /WPC		powder	B	62	4	0	3
TiO <sub>2</sub> /WPC		powder	C	64	1	0	2
ZrO <sub>2</sub> /C	3	powder	A	57	39	0	6
ZrO <sub>2</sub> /C		powder	B	59	27	0	5
ZrO <sub>2</sub> /C		powder	C	55	1	0	2
TiO <sub>2</sub> /C	3	powder	A	54	44	0	6
TiO <sub>2</sub> /C		powder	B	47	6	0	3
TiO <sub>2</sub> /C		powder	C	57	1	0	2

Table 6

Carbon Burnoff Data for C-TiO<sub>2</sub>

PERCENT COMPOSITION OF TITANIA PELLETS  
Coating vs. Carbon Burn-off

Coating Step	Initial Weight	Final Weight	(Coating)		(Burn-off)		$\Delta$ wt
			TiO <sub>2</sub>	% Carbon	TiO <sub>2</sub>	% Carbon	
1	50.0	58.5	85.5	14.5	85.7	14.3	8.5
2	55.5	61.2	76.2	23.8	76.1	23.9	5.7
3	58.2	59.8	73.5	26.5	73.8	26.2	1.5
4	56.7	56.9	73.2	26.8	73.5	26.5	0.2
5	52.2	52.0	73.5	26.5	73.7	26.3	0.0
6	49.0	49.0	73.5	26.5	71.3	28.7	0.0
7	45.9	46.5	72.2	27.8	70.0	30.0	0.6
8	43.5	44.3	70.4	29.6	69.2	30.8	0.8
9	40.3	40.7	69.4	30.6	64.4	35.6	0.4
10	37.7	37.9	68.9	31.1	66.2	33.8	0.2
11	34.8	35.2	67.8	32.2	64.5	35.5	0.4
12	32.1	32.3	67.2	32.8	69.2	30.8	0.2

Table 7

Carbon Burnoff Data for C-SiO<sub>2</sub>

## PERCENT COMPOSITION OF LARGE PORE SILICA

Coating vs. Carbon Burn-off

<u>Coating Step</u>	<u>Initial Weight</u>	<u>Final Weight</u>	<u>(Coating)</u>		<u>(Burn-off)</u>		<u>Δwt</u>
			<u>SiO<sub>2</sub></u>	<u>% Carbon</u>	<u>SiO<sub>2</sub></u>	<u>% Carbon</u>	
1	50.0	53.1	94.1	5.9	89.5	10.5	3.1
2	50.1	53.2	88.3	11.7	83.5	16.5	3.1
3	50.2	53.4	82.3	17.7	74.8	25.2	3.2
4	50.2	52.5	78.0	22.0	70.6	29.4	2.3
5	49.5	56.1	66.3	33.7	67.5	32.5	6.6
6	53.1	57.2	59.1	40.9	58.4	41.6	4.2
7	54.2	57.3	53.7	46.3	55.5	44.5	3.1
8	54.3	55.9	50.8	49.2	56.4	43.6	1.6
9	52.9	55.3	46.5	53.5	52.5	47.5	2.4
10	52.2	53.8	43.5	56.5	53.2	46.8	1.7
11	50.8	51.2	42.7	57.3	51.5	48.5	0.4
12	48.2	49.3	40.5	59.5	48.6	51.4	1.1

**Table 8**  
Carbon Burnoff Results-Compositional Data for Type IIA Materials

SAMPLE	% COMPOSITION		% CONVERSION	
	(MO/C)* PREDICTED	(MO/C) ACTUAL	METAL OXIDE	CARBON
<b>TiO<sub>2</sub>/C</b>				
108A	17/83	9/91	83	32
108B	28/72	14/86	82	43
108C	40/60	20/80	87	51
108D	0/100	0/100	-	25
119E	62/38	42/58	62	27
146E	62/38	36/64	84	49
119F	80/20	63/37	75	35
122G	86/14	56/44	73	38
122H	89/11	60/40	79	35
<b>ZrO<sub>2</sub>/C</b>				
110A	24/76	12/88	71	32
110B	38/62	20/80	69	33
110C	48/52	30/70	79	36
110D	0/100	0/100	-	23
<b>Al<sub>2</sub>O<sub>3</sub>/C</b>				
112A	26/74	13/87	41	24
112B	38/62	18/87	55	32
112C	56/44	40/60	74	26
112D	0/100	0/100	-	28
<b>(Ti-Zr)O<sub>2</sub>/C</b>				
117A	20/80	10/90	79	36
117B	31/69	17/83	89	42
117C	60/40	26/74	95	49
117D	0/100	0/100	-	27

\*(METAL OXIDE/CARBON)

Sample 146E was prepared and analyzed to be used in place of 119E, which lost much of its metal oxide during carbonization.



Table 9

Carbon Burnoff Results-Compositional Data for Type IIb Materials

<u>SAMPLE</u>	<u>% COMPOSITION</u>		<u>% CONVERSION</u>	
	<u>(MO/C)*</u> <u>PREDICTED</u>	<u>(MO/C)</u> <u>ACTUAL</u>	<u>METAL OXIDE</u>	<u>CARBON</u>
TiO <sub>2</sub> /C				
123	71/29	61/39	92	26
115A	71/29	57/43	77	29
115B	56/44	47/53	89	28
115C	38/62	46/54	71	15
ZrO <sub>2</sub> /C				
118A	71/29	60/40	92	31
118B	56/44	44/56	96	31
118C	38/62	32/68	42	11
(Ti-Zr)O <sub>2</sub> /C				
125B	56/44	44/56	84	26
125C	38/62	32/68	73	19

\* (METAL OXIDE/CARBON)

Table 10  
Catalyst Testing Results for Carbon-C-73

<u>Catalyst</u>	<u>Run #</u>	<u>Temp.</u> <u>(°C)</u>	<u>Press.</u> <u>(Pslq)</u>	<u>Flow</u> <u>Rate</u> <u>(Sccm)</u>	<u>CO/H<sub>2</sub></u>	<u>Collec</u> <u>tion</u> <u>Time</u> <u>(hr)</u>	<u>CO</u> <u>Conv.</u> <u>(%)</u>	<u>H</u> <u>Conv.</u> <u>(%)</u>	<u>Hydro-</u> <u>carbon</u> <u>yield</u> <u>(gm)</u>	<u>Aqueous</u> <u>phase</u> <u>yield</u> <u>(gm)</u>
Carbon Coated C-73 (S-15292- 27B)	7	325	500	50	1	76	41	13	11.0	trace
"	8	50	500	50	1	76	83	39	16.0	trace
"	9	350	500	50	0.5	69	84	39	6.0	trace
C-73	10	350	500	50	1	46	72	42	19.0	<2.3
"	11	50	500	50	0.5	21	73	(122)	--	--
Carbon Coated C-73 (S-15250- 105)	12	350	500	50	1	51	74	--	27.2	1.0
"	13	350	500	50	1	72	84	72	42.6	1.5
"	14	350	750	50	1	48	75	28	13.2	5.0
"	15	350	500	20	1	67	36	26	5.2	0.6

Table 11  
Catalyst Testing Results for C-Fe/SiO<sub>2</sub>

Catalyst	Run #	Temp. (°C)	Press. (Psiq)	Flow Rate (sccm)	CO/H <sub>2</sub>	Collection Time (hrs)	CO Conv. (%)	H <sub>2</sub> Conv. (%)	Hydrocarbon yield (gms)	Aqueous phase yield (gms)
Fe/SiO <sub>2</sub>	17a	350	500	50	1	45	37	43	2.2	trace
	b	350	500	20	1	49	68	60	0.8	1.6
	c	350	250	20	1	101.2	20	32	-	-
	d	350	250	50	4	19	34	9	-	-
	e	325	250	50	4	24	21	8	-	-
	f	300	250	50	4	24	14	8	-	-
	g	275	250	50	4	24	9	8	-	-
	h	250	250	50	4	25	6	7	-	-
	i	250	250	20	2	24	14	(101)	-	9.7
Carbon-Coated Fe/SiO <sub>2</sub>	16a	350	500	50	1	41	8	17	0.3	1.6
	16b	350	500	20	1	48	56	68	0.2	0.1
	16c	350	250	20	1	101	86	86	1.7	trace
	16d	32	250	50	4	24	57	4	-	-
	16e	300	250	50	4	24	-	-	-	7.4
	16f	275	250	50	4	21	-	-	-	-
	16g	250	250	50	4	21	-	-	-	-
	16h	250	250	20	2	119	34	39	-	9.4

Table 12

I-44

Catalyst Testing Results for C-Fe-K/SiO<sub>2</sub>Comparative Data for Fe-K/SiO<sub>2</sub> Versus C-Fe-K/SiO<sub>2</sub>

Catalysts Sample No. Run No.	Fe-K/SiO <sub>2</sub> S-15319-106 18-2-1	C-Fe-K/SiO <sub>2</sub> S-15319-126 <sup>E</sup> 19-2/1
T(°C)	325	325
P (psig)	500	500
Feed Rate (SCCM)	25	25
% CO in Feed	54	51
% H <sub>2</sub> in Feed	46	49
Moles CO Fed	3.5	2.3
Moles H <sub>2</sub> Fed	3.0	2.2
% CO Converted	15.3	16.6
% H <sub>2</sub> Converted	5.4	6.4
Moles CO Converted	0.5	0.4
Moles H <sub>2</sub> Converted	0.2	0.1
Hot Trap Hydrocarbon (g)	2.1	0.6
Cold Trap Hydrocarbon (g)	0.0	0.0
Total Hydrocarbon (g)	4.4	3.0
Gram Fractions, Cn		
1	0.18	0.26
2	0.08	0.13
3	0.10	0.17
4	0.08	0.12
5	0.06	0.08
6	0.04	0.05
7	0.02	0.02
8	6E-3	6E-3
9	6E-3	5E-3
10	5E-3	8E-3
12	1E-2	8E-3
14	7E-3	5E-3
16	5E-3	4E-3
18	4E-3	2E-3
20	4E-3	3E-3
22	3E-3	2E-3
24	2E-3	2E-3
26	2E-3	2E-3

Table 13

Catalyst Testing Results for Rh-Mo/Al<sub>2</sub>O<sub>3</sub>Data for Rh-Mo/ Al<sub>2</sub>O<sub>3</sub> at High Pressure

Catalyst Sample No. Run No.	3% Rh - 3% Mo/Al <sub>2</sub> O <sub>3</sub> S-15292-42			
	22-1	22-2	22-3	22-4
T (°C)	250	250	250	250
P (psig)	250	500	750	970
GHSV (hr <sup>-1</sup> )	140	140	140	140
% CO in Feed	50	57	57	57
% H <sub>2</sub> in Feed	50	43	43	43
% CO Converted	13.5	6.8	9.0	13.1
% H <sub>2</sub> Converted	13.6	5.6	6.8	13.7
Mole %, Cn				
C <sub>1</sub>	30.1	25.0	24.0	18.5
C <sub>2</sub>	6.8	6.4	6.0	4.0
C <sub>3</sub>	4.9	3.5	3.0	2.0
C <sub>4</sub>	1.9	1.1	1.2	1.0
>C <sub>5</sub>	4.9	1.7	1.2	1.0
Dimethylether	35.9	51.2	51.0	58.5
Methylethylether	15.5	11.3	14.0	8.0
Methanol	--	--	--	7.0
Ethanol	--	--	--	--

Table 14

XPS Results for Rh-Mo/Al<sub>2</sub>O<sub>3</sub>XPS: Rh-Mo/Al<sub>2</sub>O<sub>3</sub>

<u>In-Situ Treatments Conditions</u>	<u>Binding Energy</u> (ev)		<u>Atom Ratios</u>		
	<u>Rh</u>	<u>Mo</u>	<u>Rh/Mo</u>	<u>Rh/Al</u>	<u>Mo/Al</u>
Fresh	309.0	232.5	1.2	0.03	0.03
1 Hr; H <sub>2</sub> ; 450C	307.7	"	"	"	"
+1 Hr; H <sub>2</sub> ; 450C	307.4	232.6	1.3	"	"
1 Hr; CO; 25C	307.4	232.4	1.2	"	"

Table 15  
Catalyst Test Results for FT-Based Materials

	A	B	C	D	E	F	G	H
2	TABLE 1							
3		C-FT TY-			FTNATIVE		C-FT TY-II	
4								
5	RUN NO.	23-1-1	23-2-1	23-3-1	25-1-1	26-1-1	26-2-1	26-3-1
6								
7	TEMP. (C)	250	250	250	250	250	250	250
8	PRESS. (psig)	500	800	250	250	500	800	250
9	FD. RATE (cccm)	19	19	19	19	18	18	18
10	%CO IN FEED	49	49	51	51	51	51	51
11	%CO IN FEED	51	51	49	49	49	49	49
12	MOLES CO FED	3.2	2.5	1.9	3.4	3.3	2.36	2.34
13	MOLES H2 FED	3.4	2.4	1.8	3.2	3.2	2.27	2.24
14	%CO CONVERTED	35.4	34.3	22.7	36	93.1	66.6	24.1
15	%H2 CONVERTED	8.7	9.7	3.5	15.1	34.5	23.8	6.9
16	MOLES CO CONVERTED	1.2	0.85	0.43	1.2	3.1	1.57	0.56
17	MOLES H2 CONVERTED	0.3	0.23	0.06	0.5	1.1	0.54	0.15
18	TRAPPED HYDROCARBON	5	2.4	3.48	2.9	6.3	5.1	5.5
19	TOTAL HYDROCARBON	12.7	6.49	5.06	5.7	18.2	10.4	9
20	POLYM. PROB. C2-C6 ( )	0.54	0.35	0.61	0.56	0.48	0.26	0.51
21	DEG. OF POLYM. C2-C6 ( )	2.2	1.55	2.55	2.2	1.9	1.4	2.03
22	CARBON BALANCE	91	71.8	84.4	30	98.9	67.2	96.5
23	GMS HC per M3 SYNGAS CONVTD.	182.3	104.5	168.8	45	171.4	119.1	221.4
24	GMS C1toC4perM3 SYNGAS CONVTD.	83.2	54.1	36.1	14	92.5	49.2	63.9
25	GMS C5toC11perM3 SYNGAS CONVTD.	61.2	31.5	72.5	17.8	47.2	43	73.1
26	GMS C12toC19perM3 SYNGAS CONVTD.	26	13.5	42.7	8.8	16.4	15.5	58.9
27	GMS Cabove19perM3 SYNGAS CONVTD.	12	5.4	17.5	4.4	15.3	11.3	25.5
28	GMS C02/M3 SYNGAS CONVTD.	402.9	314.8	330.1	10.1	486.6	308.9	452.2
29	GRAM FRACTION C1 TO C4	0.45639	0.52	0.21	0.31111	0.53967	0.41	0.29
30	GRAM FRACTION C5 TO C11	0.33571	0.3	0.43	0.39556	0.27538	0.36	0.33
31	GRAM FRACTION C12 TO C19	0.14262	0.13	0.25	0.19556	0.09568	0.13	0.27
32	GRAM FRACTION ABOVE C19	0.06583	0.05	0.1	0.09778	0.08926	0.1	0.12

	I	J	K	L
2				
3		C-FT (NON-SIEVING)		
4				
5	29-1-1	29-2-1	29-3-1	29-4-1
6				
7	250	280	310	340
8	500	500	500	500
9	20	20	20	20
10	48.4	48.4	48.4	48.4
11	51.5	51.5	51.5	51.5
12	1.9	1.9	1.9	1.9
13	2	2	2	2
14	58.7	86.5	92.2	91.9
15	11.9	12.4	27.2	34.6
16	1.1	1.6	1.7	1.7
17	0.2	0.2	0.5	0.7
18	3.1	4.5	7	6.6
19	8.1	9.3	13.8	14.5
20	0.53	0.49	0.5	0.49
21	2.15	1.97	2	1.97
22	85.9	79.1	82.8	85.9
23	143.4	137	178.3	174.4
24	71.6	56.2	66.4	70.9
25	47.2	43.8	61	60.6
26	15.9	20.3	24.3	18.4
27	8.7	16.8	26.5	24.5
28	486.6	395	355.2	379.4
29	0.4993	0.41022	0.37241	0.40654
30	0.32915	0.31971	0.34212	0.34748
31	0.11088	0.14818	0.13629	0.1055
32	0.06067	0.12263	0.14863	0.14048



Table 16

Catalyst Test Results for Type I, C-FT-HC(1:1)

	M	N	O	P	Q	R	S
2	TABLE 2A						
3	C-FT-HC(1:1) TY-1						
4							
5	RUNNO.	27-14-1	27-16-1	27-17-1	27-18-1	27-19-1	27-20-1
6							
7	TEMP. (C)	250	280	295	310	325	340
8	PRESS. (psig)	500	500	500	500	500	500
9	FD. RATE(ccm)	18	18	18	18	18	18
10	%CO IN FEED	50	50	50	50	50	50
11	%H2 IN FEED	50	50	50	50	50	50
12	MOLES CO FED	1.69	1.69	1.73	1.75	1.92	2.15
13	MOLES H2 FED	1.69	1.69	1.73	1.75	1.92	2.15
14	%CO CONVERTED	3.8	5.7	17.1	28.4	37.9	48.5
15	%H2 CONVERTED	6.6	18.3	22.7	33	39.4	41.7
16	MOLES CO CONVERTED	0.06	0.1	0.29	0.5	0.73	1.04
17	MOLES H2 CONVERTED	0.11	0.31	0.39	0.58	0.76	0.89
18	TRAPPED HYDROCARBON	0.45	0.34	0.86	0.76	0.76	1.07
19	TOTAL HYDROCARBON	2.26	4.68	6.85	6.81	9.57	11.1
20	POLYM. PROB. C2-C6 ( )	0.56	0.54	0.53	0.51	0.5	0.34
21	DEG. OF POLYM. C2-C6 ( )	2.29	2.16	2.13	2.05	2	1.52
22	CARBON BALANCE	86.5	93.8	100	82.5	100.4	96.3
23	GMS HC per M3 SYNGAS CONVTD.	123	158.8	198.3	125.5	159.4	153.4
24	GMS C1toC4perM3 SYNGAS CONVTD.	82.4	131.7	153.4	101.6	137.5	128.7
25	GMS C5toC11perM3 SYNGAS CONVTD.	36.2	23.9	33.3	16.4	16.1	16.2
26	GMS C12toC19perM3 SYNGAS CONVTD.	1.4	1.8	4.3	3.3	3.1	2.9
27	GMS Cabove19perM3 SYNGAS CONVTD.	3	1.4	7.3	4.2	2.7	5.5
28	GMS CO2/M3 SYNGAS CONVTD.	83.7	230.7	344	344	461.5	459.6
29	GRAM FRACTION C1 TO C4	0.66992	0.82935	0.77358	0.80956	0.86261	0.83898
30	GRAM FRACTION C5 TO C11	0.29431	0.1505	0.16793	0.13068	0.101	0.10561
31	GRAM FRACTION C12 TO C19	0.01138	0.01134	0.02168	0.02629	0.01945	0.0189
32	GRAM FRACTION ABOVE C19	0.02439	0.00882	0.03681	0.03347	0.01694	0.03585

Table 17

Catalyst Test Results for C-FT-HC(1:1), Non-Sieving

	T	U	V	W	X	Y
2	TABLE 2.B					
3	C-FT-HC(1:1) NON-SIEVING					
4						
5	RUN NO.	28-1-1	28-2-1	28-3-1	28-4-1	28-5-1
6						
7	TEMP. (C)	250	280	310	340	295
8	PRESSURE(P SIG)	500	500	500	500	500
9	FD. RATE(SCCM)	20	20	20	20	20
10	%CO IN FEED	48.2	48.2	48.2	48.2	48.2
11	%H2 IN FEED	51.8	51.8	51.8	51.8	51.8
12	MOLES CO FED	1	1.65	2.02	2.97	1.4
13	MOLES H2 FED	1.07	1.77	2.17	3.19	1.47
14	%CO CONVERTED	9.52	16.1	36.9	62.2	58.7
15	%H2 CONVERTED	19.9	34.7	51.1	59.6	28.1
16	MOLES CO CONVERTED	0.1	0.27	0.74	1.87	0.82
17	MOLES H2 CONVERTED	0.21	0.62	1.11	1.9	0.41
18	TRAPPED HYDROCARBON	0.57	1.57	0.88	2.26	0.65
19	TOTAL HYDROCARBON	2.63	7.01	8.76	17.9	5.63
20	POLYM. PROB. C2-C6 ( )	0.53	0.49	0.48	0.52	0.35
21	DEG. OF POLYM. C2-C6 ( )	2.1	1.96	1.94	2.08	1.55
22	CARBON BALANCE	76.8	97.3	93.8	90.7	73.4
23	GMS HC per M3 SYNGAS CONVTD.	103.6	144.7	126.4	142.4	130.6
24	GMS C10C4perM3 SYNGAS CONVTD.	66	103.1	107.3	115.8	104.5
25	GMS C5toC11perM3 SYNGAS CONVTD.	26.6	29.2	11.1	19.4	21.8
26	GMS C12toC19perM3 SYNGAS CONVTD.	3.6	8.9	5.2	3.8	2.9
27	GMS Cabove19perM3 SYNGAS CONVTD.	7.4	3.5	2.7	3.5	1.4
28	GMS C02/M3 SYNGAS CONVTD.	157.3	348.5	407.3	379.3	294
29	GRAM FRACTION C1 TO C4	0.63707	0.71251	0.84889	0.8132	0.80015
30	GRAM FRACTION C5 TO C11	0.25676	0.2018	0.08782	0.13624	0.16692
31	GRAM FRACTION C12 TO C19	0.03475	0.06151	0.04114	0.02669	0.02221
32	GRAM FRACTION ABOVE C19	0.07143	0.02419	0.02136	0.02458	0.01072

Table 18

Catalyst Test Results for FT-HC(1:1), Native

	Z	AA	AB	AC	AD
2	TABLE 2.C				
3	FT-HC(1:1) NATIVE				
4					
5	RUN NO.	30-1-1	30-2-1	30-3-1	30-4-1
6					
7	TEMP. (C)	250	280	310	340
8	PRESS. (psig)	500	500	500	500
9	FD. RATE (scfm)	18.8	18.8	18.8	18.8
10	%CO IN FEED	50.2	50.2	50.2	50.2
11	%H2 IN FEED	49.8	49.8	49.8	49.8
12	MOLES CO FED	1.83	1.83	1.83	1.69
13	MOLES H2 FED	1.81	1.81	1.81	1.67
14	%CO CONVERTED	9.96	34	43.9	77.9
15	%H2 CONVERTED	24.7	36.6	51.9	59.4
16	MOLES CO CONVERTED	0.18	0.62	0.8	1.31
17	MOLES H2 CONVERTED	0.45	0.66	0.94	0.99
18	TRAPPED HYDROCARBON	0.44	2.16	2.21	0.78
19	TOTAL HYDROCARBON	5.18	9.47	11.1	11.7
20	POLYM. PROB. C2-C6 ( )	0.53	0.49	0.49	0.51
21	DEG. OF POLYM. C2-C6 ( )	2.12	1.96	1.97	2.04
22	CARBON BALANCE	80	91.4	95.3	94.9
23	GMS HC per M3 SYNGAS CONVTD.	111.4	150.8	159	169.1
24	GMS C1toC4perM3 SYNGAS CONVTD.	90.4	107	119.8	149.8
25	GMS C5toC11perM3 SYNGAS CONVTD.	17.7	23	21.7	13.3
26	GMS C12toC19perM3 SYNGAS CONVTD.	2.2	12.8	9.6	3.2
27	GMS Cabove19perM3 SYNGAS CONVTD.	1	7.9	7.9	2.8
28	GMS CO2/M3 SYNGAS CONVTD.	185.8	365.9	382.2	418.7
29	GRAM FRACTION C1 TO C4	0.81149	0.70955	0.75346	0.88587
30	GRAM FRACTION C5 TO C11	0.15889	0.15252	0.13648	0.07865
31	GRAM FRACTION C12 TO C19	0.01975	0.08488	0.06038	0.01892
32	GRAM FRACTION ABOVE C19	0.00898	0.05239	0.04969	0.01656

Table 19

Catalyst Test Results for Type I, C-FT-HC(6:1)

	AE	AF	AG	AH	AI
2	TABLE 3.A				
3	C-FT-HC(6:1) TY-I				
4					
5	RUNNO.	32-1-1	32-2-1	32-3-1	32-4-1
6					
7	TEMP. (C)	250	280	310	340
8	PRESS. (psig)	500	500	500	500
9	FEED RATE(SCCM)	20	20	20	20
10	%CO IN FEED	52.8	52.8	52.8	52.8
11	%H2 IN FEED	47.2	47.2	47.2	47.2
12	MOLES CO FED	2.01	2	2.03	2.1
13	MOLES H2 FED	1.8	1.79	1.81	1.88
14	% CO CONVERTED	12.6	37.7	71.2	50.6
15	% H2 CONVERTED	27.2	38.7	47.6	47.9
16	MOLES CO CONVERTED	0.25	0.76	1.44	1.06
17	MOLES H2 CONVERTED	0.49	0.69	0.86	0.9
18	TRAPPED HYDROCARBON	0.93	3.79	3.93	1.43
19	TOTAL HYDROCARBON	6.24	11.4	13.2	9.74
20	POLYM. PROB. C2-C6 ( )	0.5	0.47	0.49	0.44
21	DEG. OF POLYM. C2-C6 ( )	2	1.89	1.98	1.76
22	CARBON BALANCE	83.8	86.9	89	80.9
23	GMS HC per M3 SYNGAS CONVTD.	123.5	155.2	171	126.4
24	GMS C1 to C4 per M3 SYNGAS CONVTD.	93.7	86.8	108.7	102.4
25	GMS C5 to C11 per M3 SYNGAS CONVTD.	20	37.5	35.8	12.4
26	GMS C12 to C19 per M3 SYNGAS CONVTD.	5.1	16.2	14.6	7.2
27	GMS C above C19 per M3 SYNGAS CONVTD.	4.8	14.6	11.8	4.5
28	GMS C02/M3 SYNGAS CONVTD.	268.8	350.1	399.6	376.1
29	GRAM FRACTION :C1 TO C4	0.7587	0.55928	0.63567	0.81013
30	GRAM FRACTION :C5 TO C11	0.16194	0.24162	0.20936	0.0981
31	GRAM FRACTION :C12 TO C19	0.0413	0.10438	0.08538	0.05696
32	GRAM FRACTION :ABOVE C19	0.03887	0.09407	0.06901	0.0356

Table 20

Catalyst Test Results for Type I,C-FT-HC(3:1)

	AJ	AK	AL	AM	AN	AO	AP
2	TABLE 3.B						
3	C-FT-HC(3:1) TY-I					TABLE 3.B	
4							
5	RUNNO.	33-2-1	33-3-1	33-4-1	33-5-1	33-6-1	33-7-1
6							
7	TEMP. (C)	280	310	340	250	280	310
8	PRESS. (psig)	500	500	500	500	500	500
9	FEED RATE(SCCM)	20	20	20	20	20	20
10	%CO IN FEED	51.3	51.3	51.3	51.8	51.8	51.8
11	%H2 IN FEED	48.7	48.7	48.7	48.2	48.2	48.2
12	MOLES CO FED	2.14	1.86	2.61	2	2.01	2.04
13	MOLES H2 FED	2.03	1.77	2.43	1.86	1.87	1.89
14	%CO CONVERTED	1.42	8.91	53.6	23.7	16	52.4
15	%H2 CONVERTED	13.5	24.7	47.6	15.2	23.2	41.6
16	MOLES CO CONVERTED	0.03	0.127	1.4	0.48	0.32	1.07
17	MOLES H2 CONVERTED	0.27	0.44	1.2	0.28	0.43	0.79
18	TRAPPED HYDROCARBON	0.21	0.84	4.5	0.43	3.31	2.85
19	TOTAL HYDROCARBON	4.86	7	16.9	4.08	9.62	10.6
20	POLYM. PROB. C2-C6 ( )	0.55	0.54	0.45	0.56	0.53	0.49
21	DEG. OF POLYM. C2-C6 ( )	2.24	2.2	1.82	2.26	2.12	1.95
22	CARBON BALANCE	94.9	99	96.6	73.6	98.4	84.2
23	GMS HC_per M3 SYNGAS CONVTD.	173.6	178.4	177.5	113.2	204.7	144.6
24	GMS C1toC4perM3 SYNGAS CONVTD.	148.6	145.2	120	77.7	111.6	94.1
25	GMS C5toC11perM3 SYNGAS CONVTD.	23.8	27.1	35.6	32.5	62.4	27.2
26	GMS C12toC19perM3 SYNGAS CONVTD.	2.9	4.7	11.1	0.3	15.5	12.3
27	GMS Above19perM3 SYNGAS CONVTD.	0	1.4	10.8	2.8	15.2	11
28	GMS C02M3 SYNGAS CONVTD.	186.7	321.5	416.5	98.4	316.3	373.2
29	GRAM FRACTION C1 TO C4	0.85599	0.8139	0.67606	0.6864	0.54518808	0.65076072
30	GRAM FRACTION C5 TO C11	0.1371	0.15191	0.20056	0.2871	0.30483635	0.18810512
31	GRAM FRACTION C12 TO C19	0.01671	0.02635	0.06254	0.00265	0.07572057	0.08506224
32	GRAM FRACTION ABOVE C19	0	0.00785	0.06085	0.02473	0.07425501	0.07607192

	AQ
2	
3	CONTD.
4	
5	33-8-1
6	
7	340
8	500
9	20
10	51.8
11	48.2
12	2.32
13	2.16
14	62.1
15	23
16	1.44
17	0.5
18	0.93
19	12.3
20	0.52
21	2.08
22	74.8
23	151.4
24	129.5
25	15.5
26	2
27	4.4
28	307.7
29	0.85535007
30	0.10237781
31	0.01321004
32	0.02906209