

**AIRP \* Q51 Q52 89-294292/41 \* EP -336-378-A**  
**Integrated gasification combined cycle process - with combined**  
**methanol synthesis-water gas shift for methanol and electrical**  
**power prodn.**

**AIR PRODUCTS & CHEM INC 07.04.88-US-178955**

**E17 H08 (11.10.89) C07c-29/15 C07c-31/04 F01k-23/06 F02c-03/28**  
**04.04.89 as 105906 (1684SC) (E) No-SR.Pub R(BE DE ES FR GB IT**  
**NL SE)**

Integrated gasification combined cycle (IGCC) electric power plant process in which (a) the IGCC process converts hydrocarbon fuels in a gasifier producing a carbon monoxide-rich synthesis gas, which in turn is combusted in a gas turbine to produce power; in which (b) the IGCC process also has provision for prodn. of methanol from the synthesis gas prior to combustion; and in which (c) methanol is produced by reacting at least a portion of the synthesis gas in the presence of a methanol synthesis catalyst; the improvement (d) for increasing methanol productivity from the same amt. of synthesis gas comprises combining water/gas shift and methanol synthesis reactions in a single step by reacting the synthesis gas with water in the presence of a catalyst in a liq. phase reactor thereby producing both a crude methanol prod. and a reduced carbon monoxide content and increased hydrogen and carbon dioxide content synthesis gas for combustion.

**ADVANTAGE - Improvement for increasing methanol**  
**productivity from the same amt. of synthesis gas is the combination**  
**of the water/gas shift and methanol synthesis reactions in a single**  
**step by reaction the carbon monoxide-rich gas with water in the**  
**presence of a catalyst in a liq. phase reactor thereby producing both**  
**crude methanol prod. and a reduced carbon monoxide content and**  
**increased hydrogen and carbon dioxide content synthesis gas,**  
**suitable for combustion in a gas turbine. (25pp Dwg.No.0/10)**  
**N89-224479**