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E36 H06

SKFK 24.03.87

E(31-A1) H(9-C)

SKF STEEL ENG AB

*BR 8701-328-A

24.03.87-BR-001328 (27.09.88) C10j-03

Carbon monoxide and hydrogen-contg. gas prodn. - from carbonaceous materials and/or hydrocarbon(s) in reactor fed with gas heated by plasma generator

C88-133018

The process produces a gas mixt. for use as reduction gas, fuel gas or synthesis gas, from any raw material contg. carbon and/or hydrocarbons, and eliminates the need for washing and energy-consuming and high cost stages. The raw material and oxidant is supplied to a reaction chamber simultaneously with gas heated by a plasma generator in order to crack hydrocarbons in the gas.

87-037506/06 E36 H09 (H04) SKFK 25.09.85
SKF STEEL EINGG AB *BE -905-480-A

E(31-A1) H(4-E4, 9-C)

25.09.85-SE-004439 (16.01.87) C10j C10k
Prodn. of gas contg. carbon monoxide and hydrogen - from carbonaceous matter or hydrocarbon(s) by pyrolysis with oxidiser and heating with plasma generator
C87-015833

fed past a limestone or dolomite charge, to eliminate S, to crack all remaining hydrocarbon, and to cause reaction with the oxidising agent. Finely divided coke and/or water are injected into the supplementary chamber. The content of $\text{CO}_2 + \text{H}_2\text{O}$ in the gas leaving the supplementary chamber is controlled at below 5%.

In prodn. of a gas contg. CO and H_2 from carbonaceous matter and/or hydrocarbons and an oxidising agent, the gas is fed to a supplementary chamber at the same time as a gas geated by a plasma generator, so that cracking of the hydrocarbon contains in the gas takes place in this chamber.

EXAMPLE

Per h, 10 tons of wood waste contg. 30% of water and with the compsn. 51% C, 6.2% H, 42% O, 0.2% N, 0.5% S, and 0.5% ash, was fed to the head of a gasification appts., while 3,700 N cubic m of air at 1,000 °C was fed to the base. The compsn. of the gas at the outlet was 25.8% CO, 9.8% CO_2 , 41.1% H_2 , 4.8% H_2O , 15.8% N_2 and 2.9% CH_4 ; the gas also contained 3.2g of tar/N cubic m. The vol. of gas was 17,200 N cubic m, at 550°C.

USE

The gas can be used as reducing agent, as synthesis gas, or for combustion.

This gas was passed to a supplementary reaction chamber and was heated to 1,250°C by 2,100 N cubic m of air heated by a plasma generator. The energy used was 8.7 MWh. Methane and tar were eliminated from the pyrolysis gas, and the compsn. of the gas leaving the chamber was 28.6% CO, 4.8% CO_2 , 29.6% H_2 , 13.6% H_2O and 23.4% N_2 ; the amt. was 19,900 N cubic m. (11pp510RKMHDwgNo0/1). BE-905480-A

ADVANTAGE

Know technology is applied. Any kind of starting material contg. C and/or hydrocarbon can be used. The gas is not subjected to vigorous washing procedures using a large amt. of energy.

PREFERRED PROCESS

After passing into the supplementary chamber, the gas is