



INFRARED STUDY OF ISOTOPIC EXCHANGE DURING METHANATION OVER SUPPORTED RHODIUM CATALYSTS; AN INVERSE SPILLOVER EFFECT

AUBURN UNIV., AL. DEPT. OF CHEMISTRY

07 JAN 1985



U.S. Department of Commerce National Technical Information Service



OFFICE OF NAVAL RESEARCH

CONTRACT N00014-83-K-0637

Task No. NR 634-844

TECHNICAL REPORT NO. 3

An Infrared Study of Isotopic Exchange During Methanation Over Supported Rhodium Catalysts;

An Inverse Spillover Effect

by

M. A. Henderson and S.D. Worley Department of Chemistry Auburn University Auburn University, AL 36849

Prepared for Publication

in

J. Phys. Chem.

August 6, 1984

Reproduction in whole or in part is permitted for any purpose of the United States Government.

This document has been approved for public release and sale; its distribution is unlimited.

_			
-			
_			10 ~ ~ ~
	$\gamma_1 = \gamma_2$	CLASSIEU ATION	
_			

	UNCLASSIFIED					
	SECURITY CLASSIFICATIO					
0	1a. REPORT SECURITY CL					
Ő	Za. SECURITY CLASSIFIC					
()	2b. DECLASSIFICATION/C					
40	4. PERFORMING ORGANI					
	3					
	6a. NAME OF PERFORMIN					
	Auburn Universi					
AL	6c. ADDRESS (City, State a Department of C Auburn Universi Auburn Universi					
	84. NAME OF FUNDING/SI ORGANIZATION					
	ONR					

JTTLE COPY

REPORT DOCUMENTATION PAGE

1a. REPORT SECURITY CLASSIFICATION			1b. RESTRICTIVE MARKINGS			
Unclassified						
Za. SECURITY CLASSIFICATION AUTHORITY			3. DISTRIBUTION/AVAILABILITY OF REPORT			
•				•	•	*
2b. DECLASSIFICATION/DOWNGRADING SCHEDULE			Unlimited			
4. PERFORMING ORGANIZ	ATION REPORT NUM	BER(S)	5. MONITORING OR	GANIZATION R	EPORT NUMBER	5)
3	•					,
6a. NAME OF PERFORMING	ORGANIZATION	6b. OFFICE SYMBOL (If applicable)	7a. NAME OF MONIT	FORING ORGAN	IZATION	· · · · · · · · · · · · · · · · · · ·
Auburn University	У	(-) appresett)	Office of Na	aval Resear	cch-Code 413	
6c. ADDRESS (City, State and ZIP Code)		7b. ADDRESS (City, State and ZIP Code)				
Auhurn University		· D. WOLLCy	800 North Quincy St			
Auburn University	V AT 36849	. •	Arlington VA 22217			
Auburn onrverore	y, III 30049	/				
81. NAME OF FUNDING/SPC ORGANIZATION	DNSORING	8b. OFFICE SYMBOL (If applicable)	9. PROCUREMENT I	NSTRUMENT ID	ENTIFICATION N	UMBER
ONR	•	Code 413	N00014-83-K-0637			
Sc. ADDRESS (City, State and	i ZIP Code)	1	10. SOURCE OF FUN	DING NOS.		
See 7b		· · · ·	PROGRAM ELEMENT NO.	PROJECT NO.	TASK NO.	WORK UNIT
11. TITLE (Include Security C Isotopic Exchange Rhodium Catalysts	Classification) An In During Methan : An Inverse S	nrared Study of Mation Over Supp Spillover Effect	orted NR634-84	4		
12. PERSONAL AUTHOR(S) M. A. Henderson	and S. D. Worl	.ey				
13a TYPE OF REPORT Technical	135. TIME CO		14. DATE OF REPOF 85 Jan 7	T (Yr., Mo., Day)	15. PAGE C	OUNT
16. SUPPLEMENTARY NOTA	ATION					
		•			•	
Accepted for pub.	lication by J.	Phys. Chem.		·		•
17. COSATI CO	DES	18. SUBJECT TERMS (C	ontinue on reverse if ne	cessary and identi	ify by block number	·)
FIELD GROUP	SUB. GR.	Infrared Spectr	oscopy. Isotor	oic Exchang	e. Methanat	ion Sun-

19. ABSTRACT (Continue on reverse if necessary and identify by block number)

Effect

Infrared spectroscopy has been employed to study the reduction of carbon dioxide on support ed catalyst films. The investigation included isotopic labeling using D2 as the reduction gas. Isotopic exchange was observed for both CO_2/D_2 and CH_4/D_2 mixtures. The mechanisms of this isotopic exchange involves migration of hydrogen from the support to the Rh sites, an "inverse spillover effect". A key intermediate in the dissociation of CO2 on the supported Rh films was a carbonyl hydride species.

ported Rhodium Catalysts, Carbon Dioxide, Inverse Spillover

171985

			•	
20. DISTRIBUTION/AVAILABILITY OF ABSTRACT	21. ABSTRACT SECURITY CLASSIFICATION			
UNCLASSIFIED/UNLIMITED 🗹 SAME AS RPT. 🗌 DTIC USERS 🗍	Unclassified	Amaric .	·•	
222. NAME OF RESPONSIBLE INDIVIDUAL	22b. TELEPHONE NUMBER (Include Area Code)	22c. OFFICE SYM	BOL	
S. D. Worley	205-826-4043			
DD FORM 1473, 83 APR	IS PRESELETTE.	Unclassified		
	VUS	SECURITY CLASSIFICATIO	N OF THIS BACS	

arbond Compounds)-a - hemical dissociation). Reduction (Chemistry, XISOLORE exchange (U) INFRARED SPECTROSCOPY HAS BEEN EMPLOYED TO STUDY THE REDUCTION OF CARBON DIOXIDE ON SUPPORTED CATALYST FILMS. THE INVESTIGATION INCLUDED ISOTOPIC LABELING USING DEUTERIUM AS THE REDUCTION GAS. ISOTOPIC EXCHANGE WAS OBSERVED FOR BOTH CARBON DIOXIDE/D2 AND METHANE/DEUTERIUM MIXTURES. THE MECHANISM OF THIS ISOTOPIC EXCHANGE WAS OBSERVED FOR BOTH N FROM THE SUPPORT TO THE RHODIUM SITES, AN INVERSE SPILLOVER EFFECT. A KEY INTERMEDIATE IN THE DISSOCIATION OF CARBON DIOXIDE ON THE SUPPORT TO THE RHODIUM SITES, AN INVERSE SPILLOVER EFFECT. A KEY INTERMEDIATE IN THE DISSOCIATION OF CARBON DIOXIDE ON THE SUPPORTED RH FILMS WAS A CARBONVL, HVDRIDE SPECIES. UNCLASSIFIED TITLE AN INFRARED STUDY OF ISOTOPIC EXCHANGE DURING METHANATION OVER SUPPORTED RHODIUM CATALYSTS; AN INVERSE SPILLOVER EFFECT rydride 3)-w 28 INFRARED SPECTROSCOPY USEXINFRARED SPECTROSCOPY) - CU PHRASES NOT FOUND DURING LEXICAL DICTIONARY MATCH PROCESS SUPPORTED RHODIUM CATALYSTS 5 MIGRATION OF HYDROGEN **ISOTOPIC EXCHANGE** MIGRATION USE DEUTERIUM USE CATALYSTS RHODIUM USE. EXCHANGE **ISOTOPES** USE HYDROGEN POSTING TERMS ASSIGNED **WUIDDIUM** RHODIUM SITES SITES DEUTERIUM (J.)) - (J.) NCLASSIFIED UNCLASSIFIE Ì FIELD/GROUP @@@@@@ DISSOCIATION OF CARBON DIOXIDE USEXCARBON DIOXIDE 50-AETHANE DEUTERIUM MIXTURES SUPPORTED CATALYST FILMS J J 3 Ξ CARBON DIOXIDE USE CARBON DIOXIDE DISSOCIATION INVERSE SPILLOVER CÁRBON DIOXIDE D2 USE CATALYSTS USE DEUTERIUM USE INVERSION REDUCTION A149390 MIXTURES SPILLING REDUCTION GAS FILMS USE GASES. 0 ABSTRACT Ľ

Page Intentionally Left Blank

.

.

An Infrared Study Of Isotopic Exchange During Methanation Over Supported Rhodium Catalysts; An Inverse Spillover Effect

M.A. Henderson and S.D. Worley*

Department of Chemistry, Auburn University, Auburn University, AL 36849

Abstract

Infrared spectroscopy has been employed to study the reduction of carbon dioxide on supported catalyst films. The investigation included isotopic labeling using D_2 as the reduction gas. Isotopic exchange was observed for both ∂_Q/D_2 and CH_4/D_2 mixtures. The mechanism of this isotopic exchange involves migration of hydrogen from the support to the Rh sites, an "inverse spillover effect". A key intermediate in the dissociation of GO_2 on the supported Rh films was a carbonyl hydride species.

*Author to whom correspondence should be addressed.

Introduction

A substantial amount of effort in these laboratories has been devoted recently to the study of the hydrogenation of carbon dioxide over supported rhodium catalysts. Of considerable interest and importance in this reaction is its likely first step, the dissociation of CO2 on the supported Rh. The dissociation of CO_2 on Rh, or lack thereof, is a controversial topic at this time, with Somorjai and coworkers favoring a high dissociation probability (10^{-1}) at 300 K,¹ while Weinberg² and Goodman and coworkers³ suggest a low probability (10-15 and 10-11 at 300 K, respectively). Very recently Solymosi and Kiss⁴ have concluded that the dissociation probability at 300 K is low on clean Rh (111), but enhanced by the presence of small amounts of hydrogen gas or boron impurity. Henderson and Worley have reached a similar conclusion for supported Rh catalyst films.⁵ Part of the preliminary evidence concerning CO₂ dissociation on Rh/TiO2 and Rh/Al2O3 obtained in these laboratories⁵ was derived from isotopic labeling studies. The purpose of this letter is to present those data in more detail and to examine the hydrogen spillover phenomena for supported Rh catalyst films using infrared spectroscopy as a probe.

Experimental

The supported Rh catalysts used in this study were prepared as thin films on CaF₂ infrared windows by spraying slurries of RhCl₃·3H₂O, support material, water, and acetone onto the windows under mild heating to remove the solvents. Complete details concerning this method of sample preparation and subsequent reduction procedures have been presented previously concerning infrared studies of CO adsorbed on supported Rh⁶ and the hydrogenation of CO over supported Rh.⁷ The support materials were alumina (Degussa Aluminum Oxide C, $100 \text{ m}^2\text{g}^{-1}$) and titania (Degussa Titanium Dioxide F25, $50 \text{ m}^2\text{g}^{-1}$). The gases employed (H₂, D₂, CO₂, CH₄) were of the highest purity obtainable from Matheson; the H₂, D₂ and CH₄ were passed through liquid nitrogen traps before use. The Pyrex infrared cell used in this investigation was similar to those employed in our earlier studies⁶,⁷ except that it was designed such that it could be heated to <u>ca</u>. 523 K in situ in a Perkin-Elmer model 983 infrared spectrometer. The spectrometer was operated at a resolution of 4.5 cm⁻¹ in the 2000 cm⁻¹ region, with a Perkin-Elmer infrared data station being employed to facilitate data processing and storage. All experiments were run several times with the results obtained being entirely reproducible.

Results and Discussion

Figure 1 illustrates the effects of heating a mixture of CO_2 and D_2 over a 10% by weight Rh/TiO₂ catalyst film. The film produced by the slurry-deposition technique mentioned in the Experimental Section was heated for 12 hr at 523 K at 2x10⁻⁶ Torr to remove as much hydrogen (from adsorbed H₂O and OH moieties) from the support as possible. However, it is well-established that this treatment at only 523 K is not sufficient to remove all hydrogen from the support. Then the film was reduced at 470 K by four successive doses of D₂ at 70 Torr for time intervals of 5,5,10, and 20 min, each reduction cycle being followed by evacuation to 10⁻⁵ Torr. Following evacuation to 2x10⁻⁶ Torr at 298 K, a 66 torr 1:4 mixture of $CO_2:D_2$ was introduced into the cell at 298 K, and spectrum 1a and Fig. 1 was recorded. The primary infrared bands observed in 1a (with the exception of the CO_2 gas-phase band at 2349 cm⁻¹) at 2704, 2626, and 2527 cm⁻¹ can be attributed to the deuterated support (OD groups); any remaining OH on the support was not of sufficient concentration to give observable OH infrared bands near 3600 or 1600 cm⁻¹. A weak band in spectrum 1a at <u>ca</u>. 2020 cm^{-1} is also evident, even at 298 K. This band can be assigned to a carbonyl deuteride species formed



as a result of CO_2 dissociation. The corresponding carbonyl hydride band at low coverage for CO_2 dissociation enhanced by H₂ appears at <u>ca</u>. 2030 cm⁻¹.⁵ The reproducible 10 cm⁻¹ shift to lower frequency caused by the deuterium isotope effect is consistent with isotopic substitution two bonds removed from the CO moiety. It should be noted that Solymosi and coworkers first suggested the existence of such a carbonyl hydride species during CO₂ dissociation.⁸ We believe that the isotope effect observed in this study confirms the suggestion of Solymosi and coworkers, and thus negates the arguments of Iizuka and Tanaka⁹ which essentially stated that bands observed in the 2020-2040 cm⁻¹ region of the infrared spectra of dissociated CO₂ over supported Rh were due to a linear CO species at low coverage rather than a carbonyl hydride.

Following heating the sample at 503 K for 1 hr, spectrum 1b was recorded. The sharp band at 2258 cm⁻¹ can be assigned to a C-D stretching mode of gas-phase CD₄,¹⁰ the expected methanation product. A band at 996 cm⁻¹ could also be resolved using data substraction which can be attributed to CD₄. The carbonyl deuteride band is shifted to higher frequency (2029 cm⁻¹) due to higher coverage of this species; the corresponding carbonyl hydride band for a sample treated identically, except using H₂ instead of D₂, appears at 2039 cm⁻¹. Bands at 2778 and 2720 cm⁻¹ can be assigned to vibrational modes for gas-phase D_20 and HDO, respectively.¹⁰ Also present were small sharp bands at 2988 cm⁻¹ and 2141 cm⁻¹. The 2988 cm⁻¹ band is indicative of the presence of a small amount of CHD₃. The 2141 cm⁻¹ band does not grow in intensity upon further heating and is removed upon evacuation. At this time we can not propose an assignment for this band.

Spectra 1c and 1d show the further development of the bands mentioned above upon further heating at 503 K. New bands at 3010, 1234, 1089, and 1035 cm⁻¹ can be assigned to vibrational modes for gas-phase CH₂D₂. Upon evacuation at 298 K, spectrum 1e was obtained showing only the carbonyl deuteride surface species and broad bands indicative of a deuterated support. It should be noted that an analogous series of experiments for 10% Rh/Al₂O₃ gave the CD₄, CHD₃, and CH₂D₂ products, but at a slower rate. Also a 0.5% Rh/Al₂O₃ catalyst film gave qualitatively the same results, although the 0.5% sample actually produced the isotopically labeled methanes at a slightly greater rate than did the 10% sample indicating that small Rh ensembles can be important in the methanation of CO₂.

In a similar set of experiments a 10% Rh/TiO₂ film reduced with D₂, heated at 523 K in the presence of 70 Torr D₂ for 21 hr, and then evacuated at 298 K to 1×10^{-6} Torr, was exposed to a 66 torr 1:4 mixture of CO₂:H₂ at 298 K. At 298 K the infrared spectrum revealed no measurable OD bands, yet a broad band at 1610 cm⁻¹ characteristic of a hydrated (H) support appeared. Nevertheless, upon heating to 503 K for 3 hr, infrared bands at 2199 and 1156 cm⁻¹ characteristic of CH₃D, as well as those (3014 and 1304 cm⁻¹) for CH₄, were observed.

Figure 2 shows the infrared spectra for a series of experiments involving a CH_4/D_2 mixture over a 10% Rh/TiO₂ film. For these experiments the film was heated and reduced in D₂. Then 100 Torr of a 1:1 mixture of

CH₄:D₂ was added at 298 K, and spectrum 2a was recorded. At 298 K only the 3014 and 1304 cm⁻¹ bands for CH₄ are evident. However, after heating to 503 K for 30 min (2b) and 6 hr (2c), bands at 2986, 2258, 2199, 1234, 1156, 1089, 1034, and 994 cm⁻¹ clearly indicate the presence of CH₃D, CH₂D₂, CHD₃, and CD₄, in addition to CH₄. Evacuation at 298 K led to the removal of all of these bands (2d). Similar results were obtained for a 0.5% Rh/TiO₂ film.

All of these experiments suggest that isotopic scrambling is occurring on the supported Rh films. To discover whether this scrambling was related to the Rh, or just the support materials, the CO2 reduction experiments and the CH4/D2 mixture experiments were repeated for TiO2 and Al2O3 films containing no Rh. The resulting infrared spectra show no infrared bands characteristic of any of the methanes other than the CH_4 when a CH_4/D_2 mixture was used at the temperatures employed in these experiments. Utiyama and coworkers¹¹ have reported that isotopic exchange in a CH_4/D_2 mixture does not occur over TiO2 until temperatures greater that 773 K. However, other workers have observed CH4/D2 exchange over Al2O3 at low temperature (near ambient).¹²⁻¹⁴ The sample pretreatment procedures in these experiments all involved heating to temperatures in excess of 750 K in 02 or air before the exchange was attempted. Evidently our mild pretreatment procedure did not activate either TiO2 or Al2O3 for isotopic exchange. Thus, it is apparent that all isotopic exchange in these experiments was induced by the presence of the Rh on the supports.

We believe that isotopic exchange in these experiments is a direct result of H or D migration from the support material to the Rh atoms or clusters. Otherwise, CHD_3 and CH_2D_2 could not be formed from a gaseous mixture of D₂ and CO₂ over the supported Rh films as in Fig. 1. There has been much interest recently in hydrogen and deuterium "spillover" from metals to supports.¹⁵ There have also been suggestions of "reverse spillover" of D₂ onto Pt from TiO₂¹⁶ and "back spillover" of protons onto Pt from TiO₂,¹⁷ among other similar observations.¹⁸⁻²¹ We prefer to term the phenomenon as an "inverse spillover effect", and to our knowledge, this is the first documented example of such an effect for supported Rh catalysts. Furthermore, we believe that the "inverse spillover effect" significantly enhances the dissociation of CO₂ on supported Rh catalysts in the absence of H₂ gas.^{5,22}

Acknowledgements

We gratefully acknowledge the support of the Office of Naval Research for this work. We also thank F. Solymosi for access to reference 4 in advance of publication.

References

- B.A. Sexton and G.A. Somorjai, J. <u>Catal.</u>, 46 167 (1977); D.G. Castner, B.A. Sexton, and G.A. Somorjai, <u>Surf. Sci.</u>, 71, 519(1978); D.G. Castnerand G.A. Somorjai, <u>Surf. Sci.</u>, 83, 60(1979); L.H. Dubois and G.A Somorja, <u>Surf. Sci.</u>, 88, L13(1979); L.H. Dubois and G.A. Somorjai, <u>Surf. Sci.</u>, 91, 514(1980); L.H. Dubois and G.A. Somorjai, <u>Surf. Sci.</u>, 128, L231(1983); see also the numerous references quoted therein.
- (2) W.H. Weinberg, <u>Surf. Sci.</u>, 128, L224(1983).
- (3) D.W. Goodman, D.E. Peebles, and J.M. White, <u>Surf. Sci.</u>, 140, L239(1984).
- (4) F. Solymosi and J. Kiss, <u>Surf. Sci</u>, in press; <u>Chem. Phys. Letters</u>, in press.
- (5) M.A. Henderson and S.D. Worley, <u>Surf. Sci.</u>, submitted.
- (6) C.A. Rice, S.D. Worley, C.W. Curtis, J.A. Guin, and A.R. Tarrer, <u>J. Chem.</u>. <u>Phys.</u>, 74, 6487 (1981); S.D. Worley, C.A. Rice, G.A. Mattson, C.W. Curtis, J.A. Guin, and A.R. Tarrer, <u>J. Chem. Phys.</u>, 76, 20 (1982); S.D. Worley, C.A. Rice, G.A. Mattson, C.W. Curtis, J.A. Guin, and A.R. Tarrer, <u>J. Phys.</u> <u>Chem.</u>, 86, 2714 (1982).
- (7) S.D. Worley, G.A. Mattson, and R. Caudill, <u>J. Phys. Chem.</u>, 87, 1671(1983).
- (8) F. Solymosi, A. Erdohelyi, and M. Kocsis, J. <u>Catal.</u> 65, 428(1980); F. Solymosi, A. Erdohelyi, and T. Bansagi, J. <u>Catal.</u> 68, 371(1981); F. Solymosi, A. Erdohelyi, and T. Bansagi, J. <u>Chem. Soc. Faraday Trans. 1</u>, 77, 2645 (1981); A. Erdohelyi, M. Kocsis, T. Bansagi, and F. Solymosi, <u>Acta. Chim. Acad. Scien. Hung. Tomus</u>, 111 591(1982).
- (9) T. Iizuka aand Y. Tanaka, J. <u>Catal.</u>, 70, 449(1981); T. Iizuka, Y. Tanaka, and K. Tanabe, <u>J. Catal.</u> 76, 1(1982).
- (10) G. Herzberg, "Molecular Spectra and Molecular Structure II. Infrared and Raman Spectra of Polyatomic Molecules", D. Van Nostrand, Inc., New York, 1945.
- (11) M. Utiyama, H. Hattori, and K. Tanabe, <u>J. Catal.</u>, **53** 237(1978).
- (12) J.G. Larson and W.K. Hall, <u>J. Phys. Chem.</u>, 69, 3080(1965).
- (13) B.D. Flockhart, S.S. Uppal, and R.C. Pink, <u>Trans. Faraday Soc.</u>, 67, 513(1971).
- (14) P.J. Robertson, M.S. Scurrell, and C. Kemball, J. Chem. Soc. Faraday Trans. 1, 71, 903(1975).

- (15) For a few examples see D.D. Beck and J.M. White, <u>J. Phys. Chem.</u>, 88, 175 (1984); D.D. Beck and J.M. White, <u>J. Phys. Chem.</u>, 88, 2764(1984); R.R. Cavanagh and J.T. Yates, <u>J. Catal.</u>, 68, 22(1981); J.C. Conesa and J. Soria, <u>J. Phys. Chem.</u>, 86, 1392(1982); T.M. Apple and C.R. Dybowski, <u>J. Catal.</u>, 71, 316(1981); S.J. DeCanio, T.M. Apple, and C.R. Dybowski, <u>J. Phys. Chem.</u> 87, 194(1983).
- (16) D.D. Beck, A.O. Bawagan, and J.M. White, J. Phys. Chem., 88, 2771(1984).
- (17) H. Jiehan, H. Zupei, S. Yongze, and W. Hongli, <u>Stud</u>. <u>Sur</u>. <u>Sci</u>. <u>Catal</u>., 17, 53(1983).
- (18) P.A. Sermon and G.C. Bond, J. Chem. Soc. Faraday Trans. 1, 72, 745(1976).
- (19) T. Fleisch and R. Abermann, <u>J. Catal.</u>, 50, 268(1977).
- (20) T. Huizinga and R. Prins, <u>J. Phys. Chem.</u>, 85, 2156(1981).
- (21) S.J. DeCanio, J.B. Miller, J.B. Michel, and C.R. Dybowski, <u>J. Phys. Chem.</u>, 87, 4619(1983).
- (22) A referee has suggested that an alternative explanation for our observations is a water gas shift sequence in which D₂O produced from deuteration of CO₂ exchanges with the support to produce HDO which then reacts with CO to give CO₂ and HD. The resulting HD would then react with CO₂ on Rh to produce the CHD₃ and CH₂D₂ observed. While this explanation is possible, we believe that an inverse spillover effect is more plausible because of the substantial amount of the deuterated products observed in a reactor in which D₂ would be in tremendous excess relative to any HD produced. Also, we observe infrared bands for CHD₃ <u>before</u> those for HDO appear.

Figure Captions

Figure 1. Infrared spectra of a 10% Rh/TiO₂ film (4.8 mg cm⁻²) following heating at 523 K for 12 hr at 2×10^{-6} Torr, reduction in D₂ at 470 K, evacuation at 298 K to 2×10^{-6} Torr, and then: (a) introduction of 66 Torr of a 1:4 mixture of CO₂:D₂ at 298 K, (b) heating at 503 K for 1 hr, (c) heating at 503 K for 3 hr, (d) heating at 503 K for 4.5 hr, (e) following evacuation at 298 K.

Figure 2. Infrared spectra of a 10% Rh/TiO₂ film (5.1 mg cm⁻²) following reduction in D₂ at 470 K and evacuation at 298 K to 2×10^{-6} Torr, and then: (a) introduction of 100 Torr of a 1:1 mixture of CH₄:D₂ at 298 K, (b) heating at 503 K for 30 min, (c) heating at 503 K for 6 hr, (d) following evacuation at 298 K.





ABSORBANCE