

Figure 1 Reactor Operation Condition and Simulation Grid.

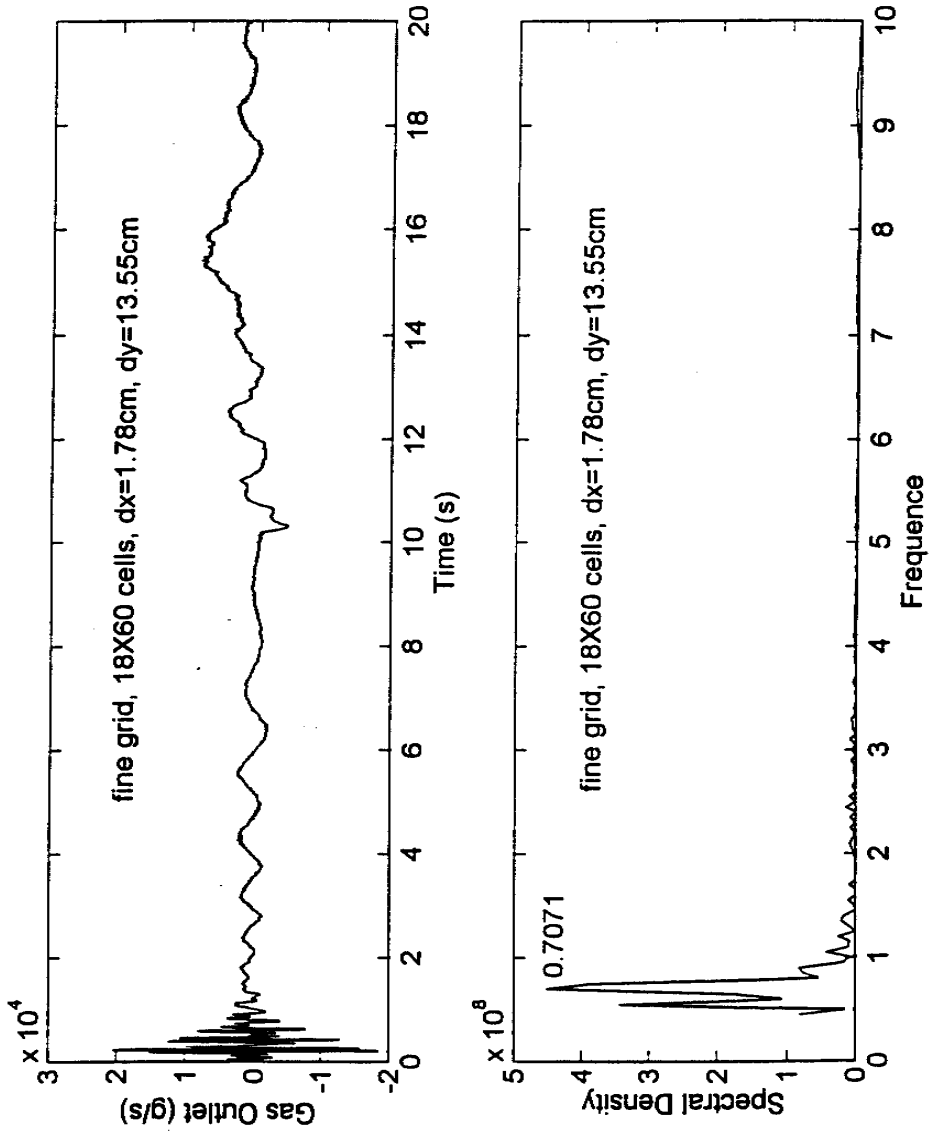


Figure 2 Gas Flowrate at Reactor Top and Frequency Response (Fine Grid).

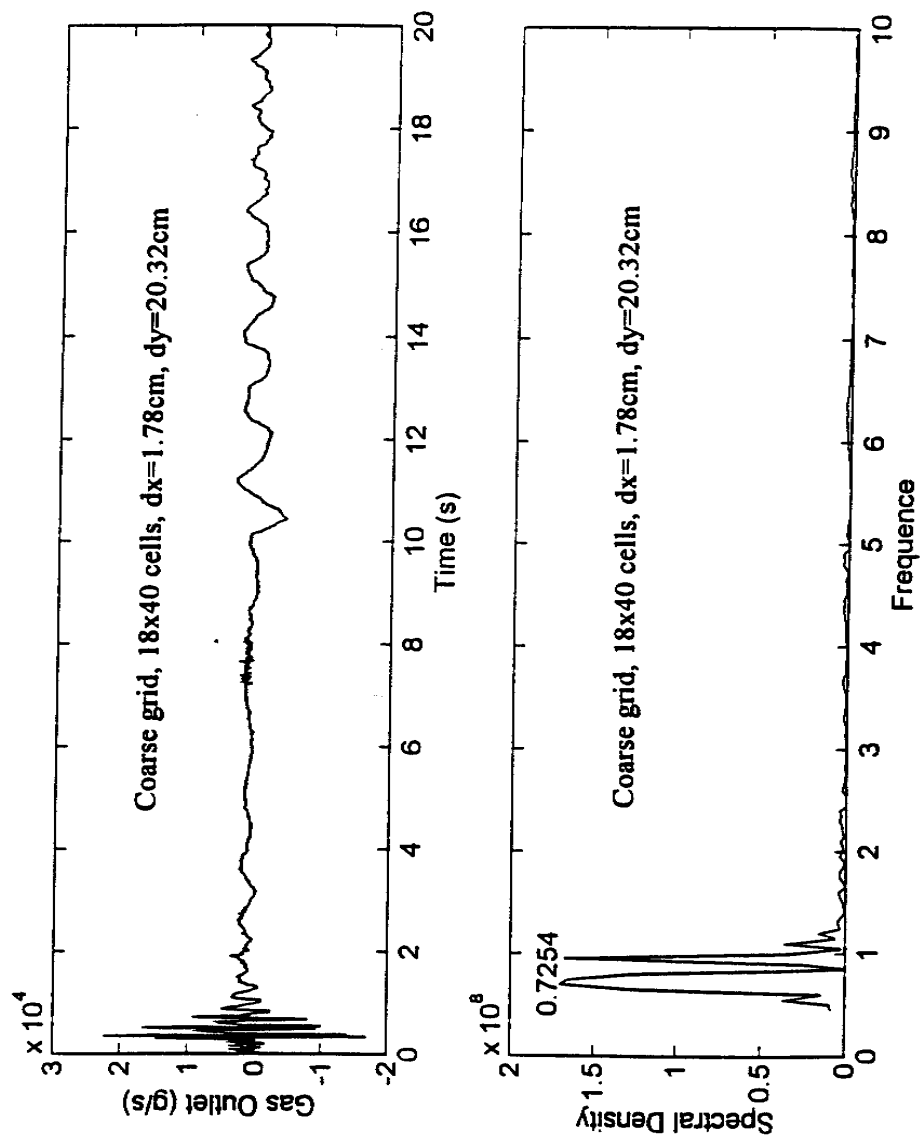


Figure 3 Gas Flowrate at Reactor Top and Frequency Response (Coarse Grid).

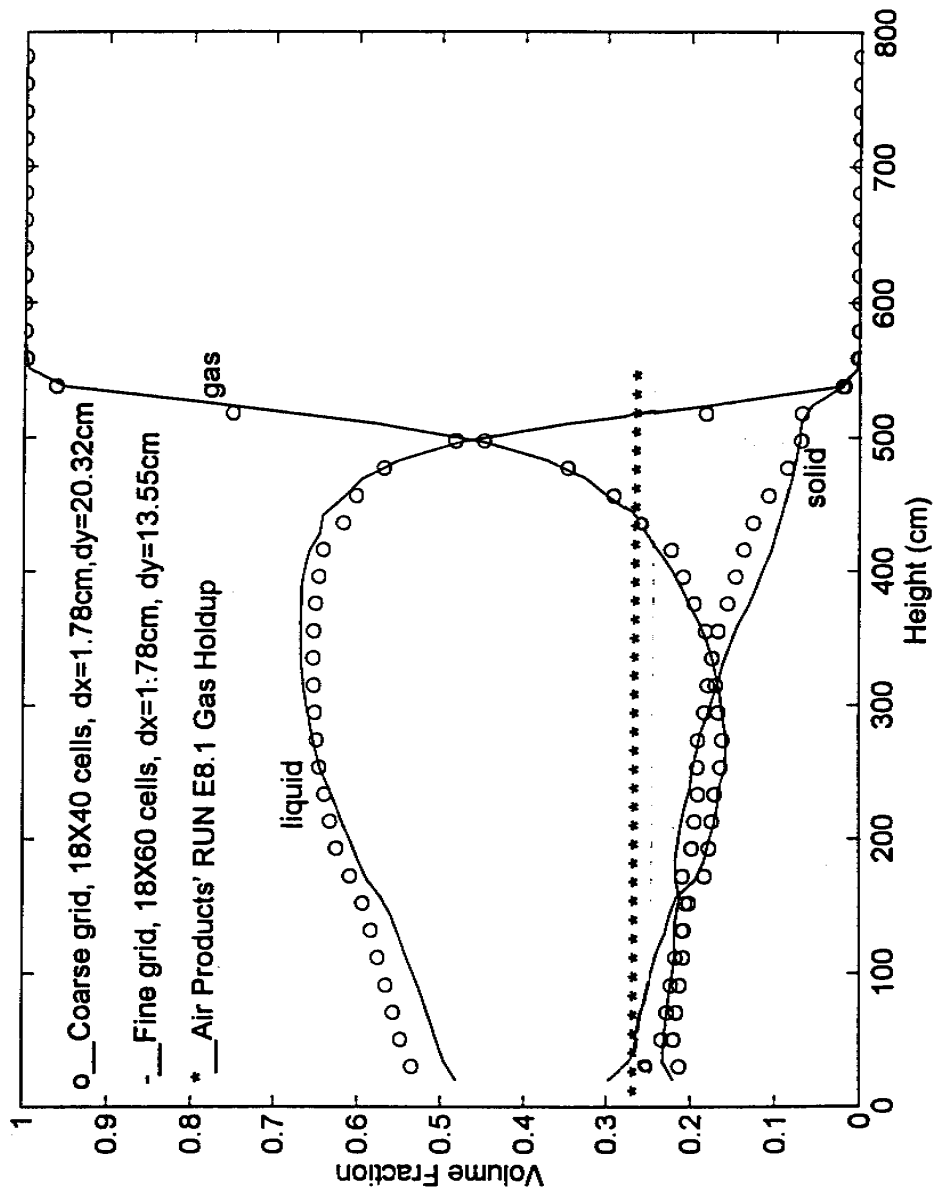


Figure 4 Time Averaged G-L-S Volume Fraction Profiles.

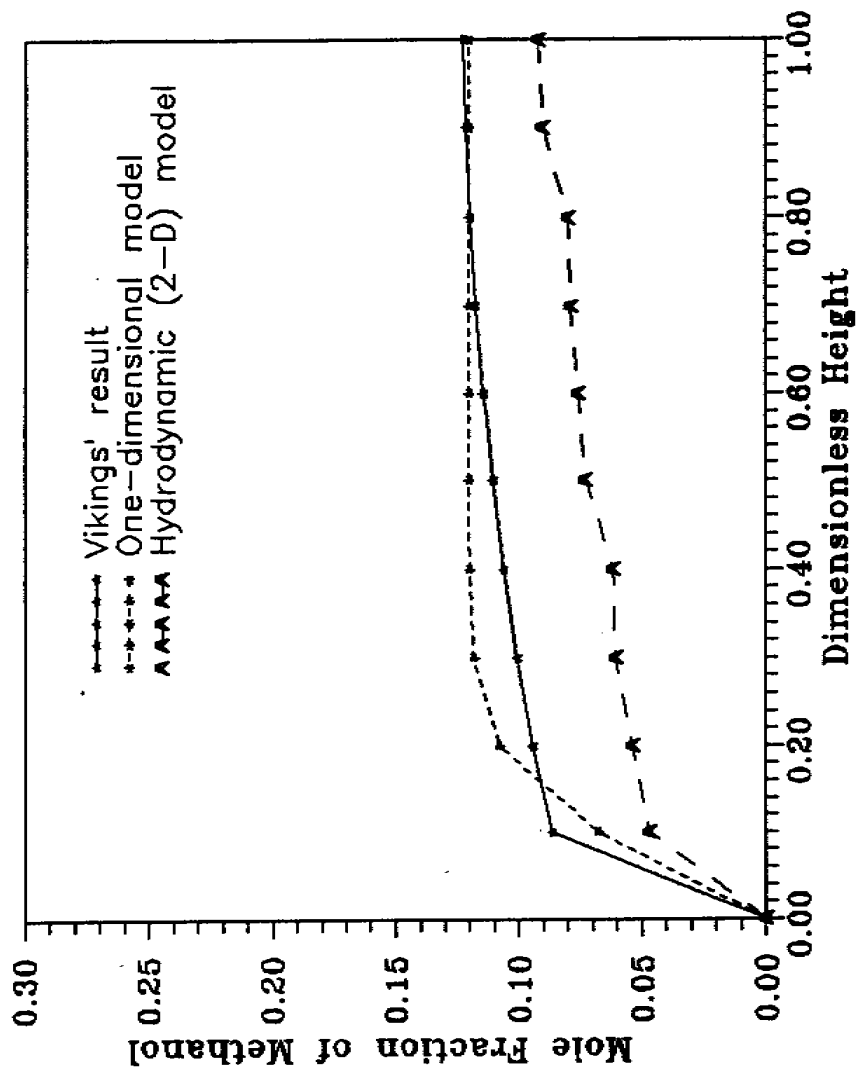


Figure 5 Methanol Concentration Profiles for IIT's Hydrodynamic, One-dimensional and Vikings' (1993) Models.

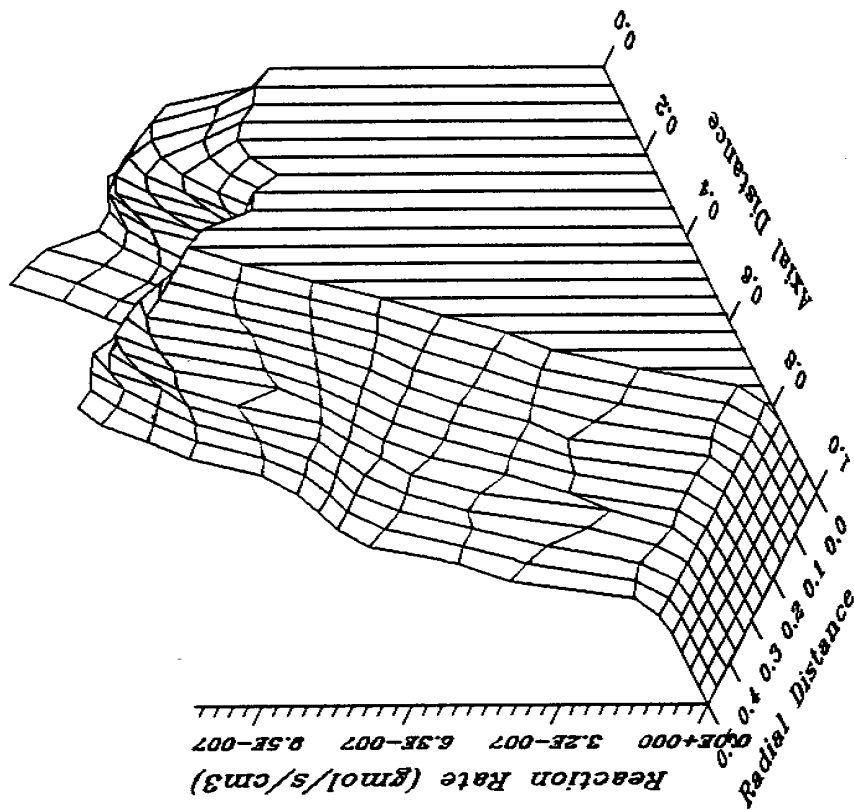


Figure 6 Instant Rate of Reaction for Methanol Production (gmol/s/cm³).

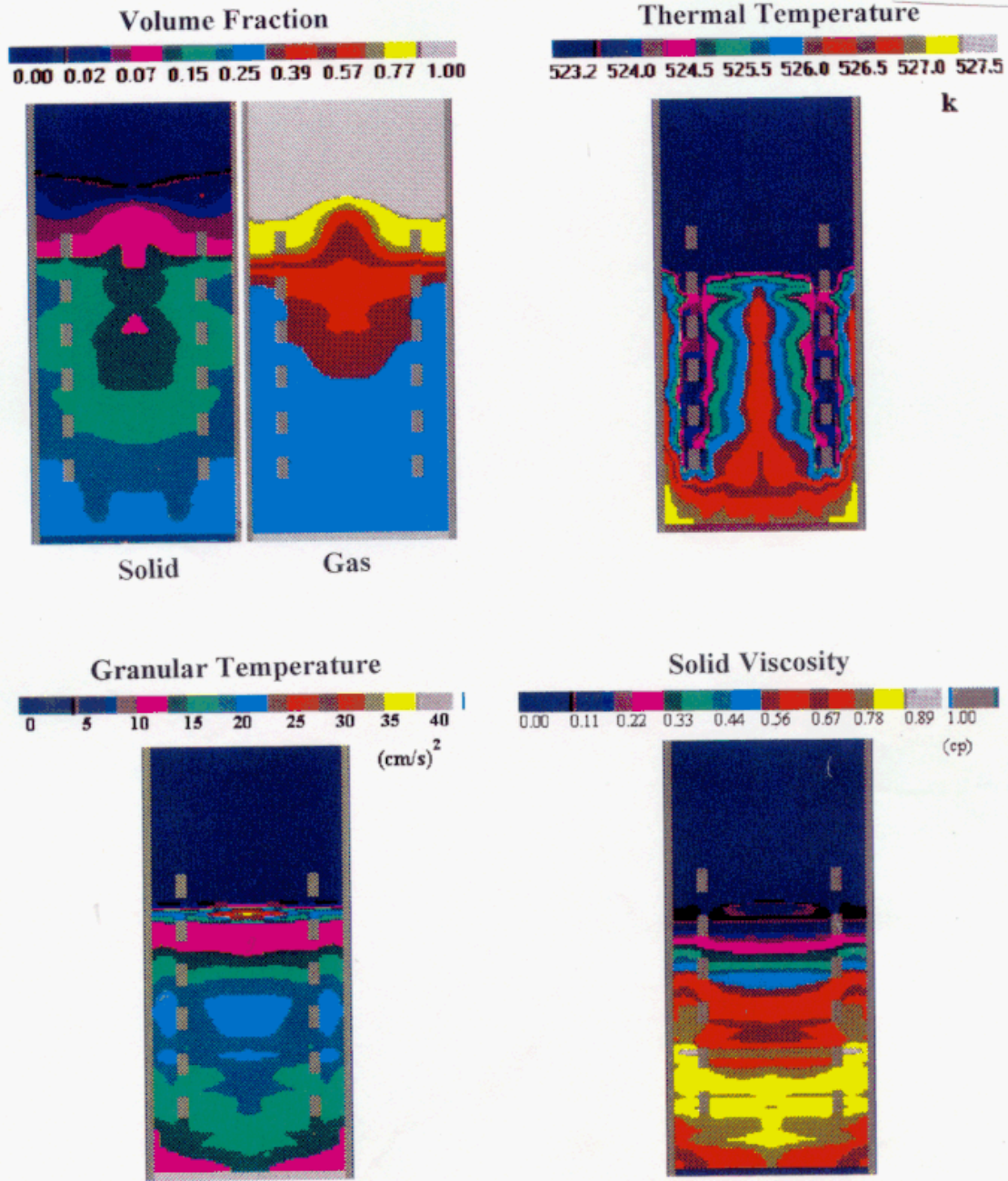


Figure 7 Simulation of Air Products Slurry Bubble Column Reactor (RUN E8.1) at 12 seconds from Start-up.

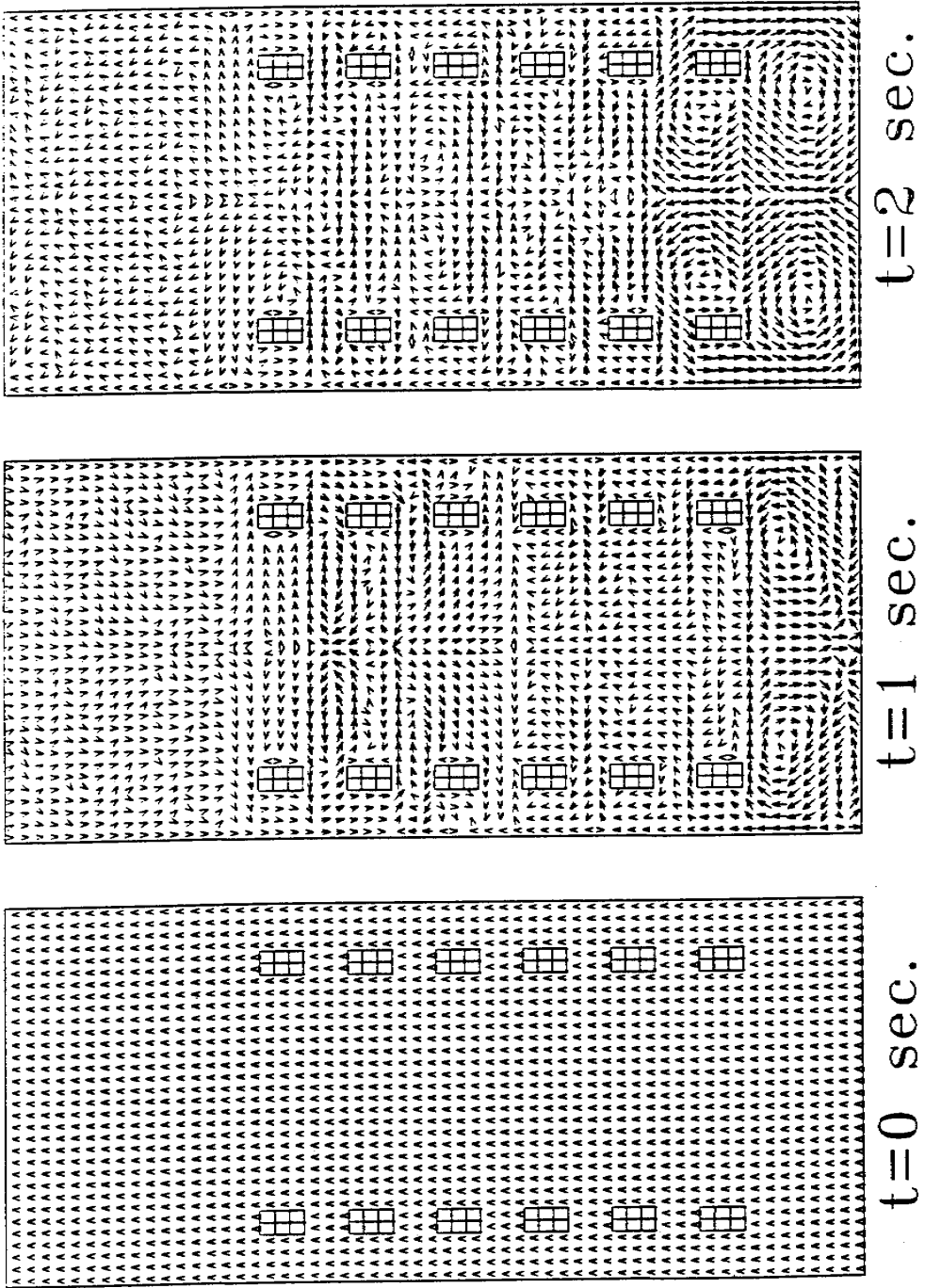


Figure 8a Gas Flow Patterns (Fine Grid).

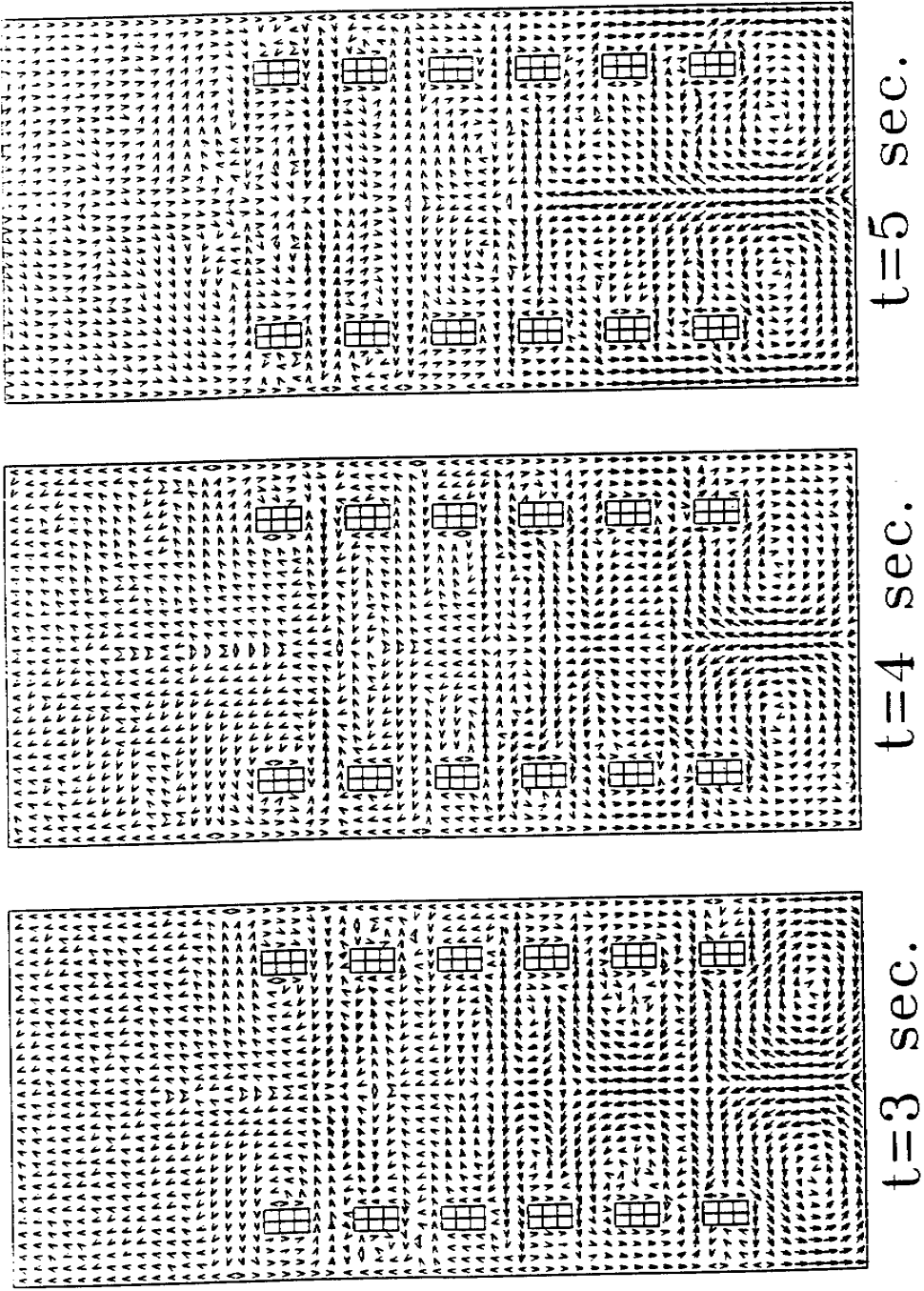
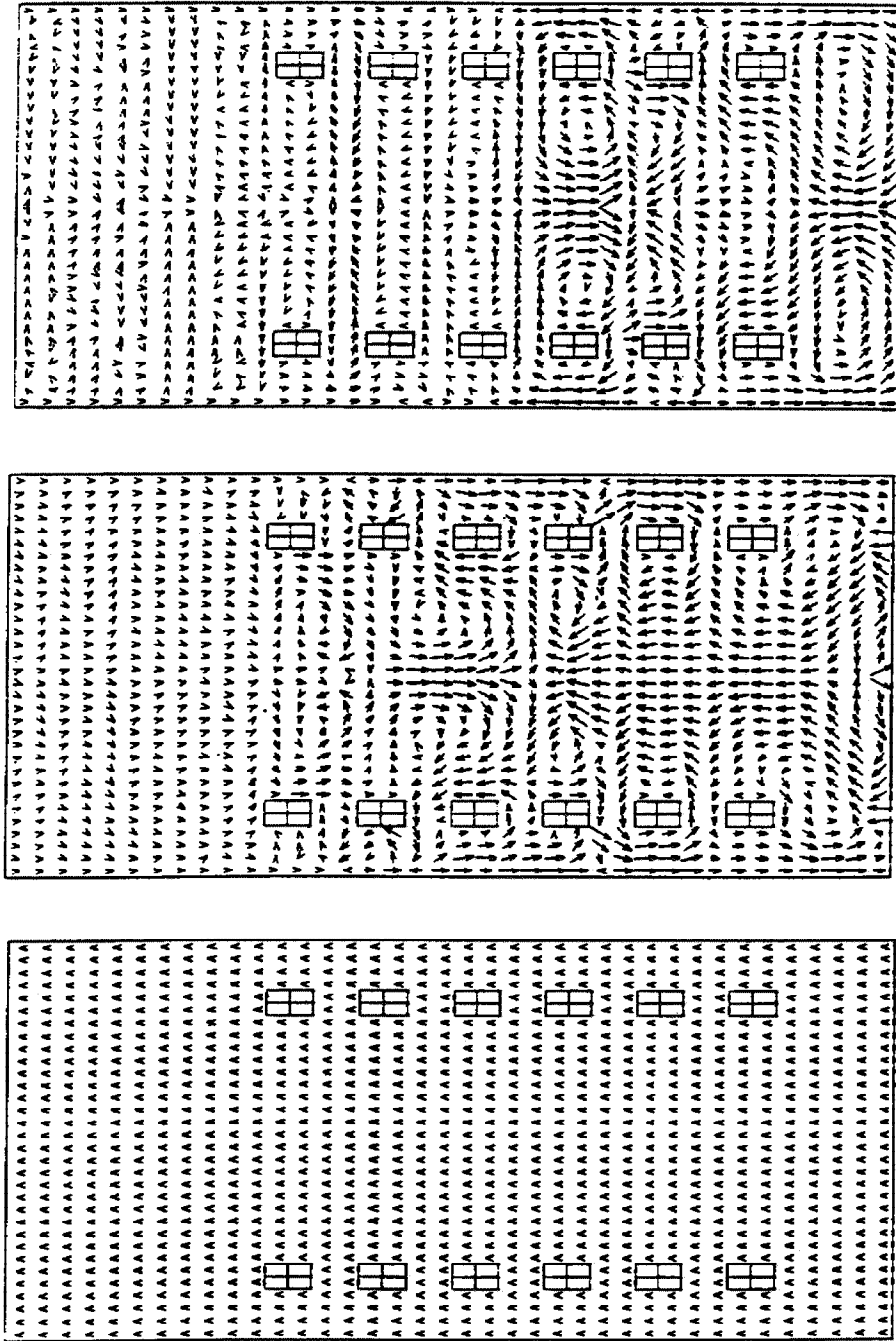
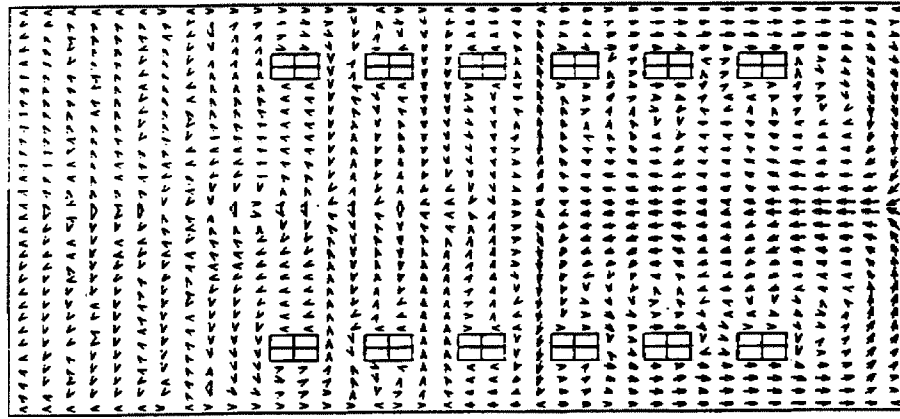


Figure 8b Gas Flow Patterns (Fine Grid).

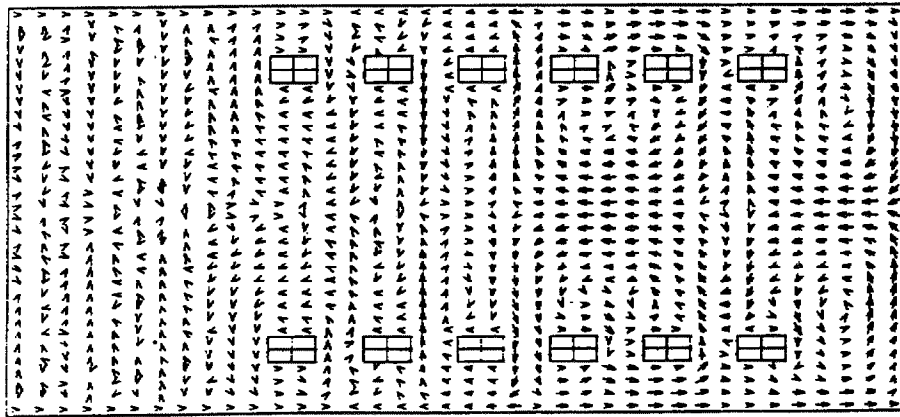


$t=0$ sec. $t=1$ sec. $t=2$ sec.

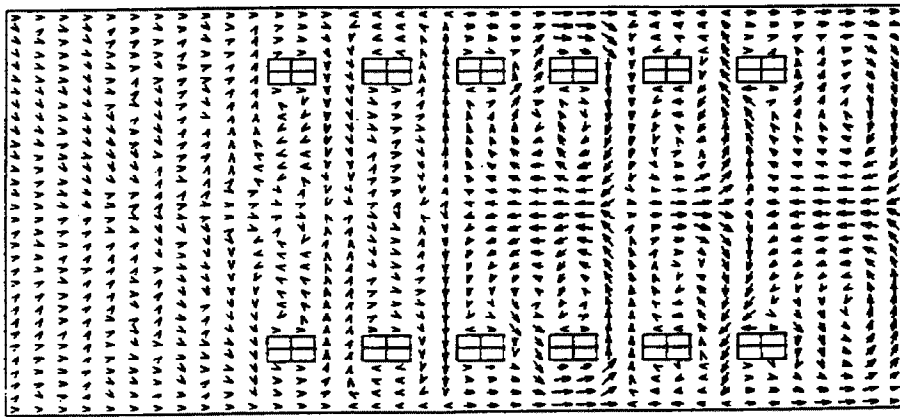
Figure 9a Gas Flow Patterns (Coarse Grid).



t=3 sec.



t=4 sec.



t=5 sec.

Figure 9b Gas Flow Patterns (Coarse Grid).