## Chapter 14

## **Appendices for chapters 7-13**

The appendices that follow contain details of the six cases analyzed, for the smallest scale process considered. The appendices are as follows:

Appendix A Case 1: Texaco gasifier and steam reforming of natural gas (including fugitive emissions study)

Appendix B Case 2: Lurgi gasifier

**Appendix C** Case 3: Natural gas only

**Appendix D** Case 4: Texaco gasifier and sour gas shift converter

**Appendix E** Case 5: Shell gasifier and sour gas shift converter

Appendix F Case 6: Shell gasifier and steam reforming of natural gas

**Appendix G** Case 7: Texaco gasifier and power production facility

(higher alcohols as by-products and methanol

burned to provide peaking power)

Appendix H Scale-up and comparison of design cases

Appendices A-G are organized as follows:

Process description, equipment sizing, and cost

Flow Sheet

Flow Table

**Energy Analysis** 

In addition, Appendix A contains the results of the fugitive emissions analysis. Finally, Appendix H contains a tabular comparison of the cases, a tabular summary of the capital costs for the scaled-up cases, and a tabular summary of the manufacturing cost.